



इंडियन ऑयल कॉर्पोरेशन लिमिटेड

पानीपत रिफाइनरी एवं पेट्रोकेमिकल कॉम्प्लेक्स

पानीपत, हरियाणा - 132140

Indian Oil Corporation Limited

Panipat Refinery & Petrochemical Complex

Panipat, Haryana - 132140

वेबसाइट www.iocl.com; ई-मेल : prpc_hse@indianoil.in

दूरभाष : 0180-252 4001/0180-2578833



रिफाइनरीज़ प्रभाग
Refineries Division

Ref. No. PNC/HSE/EC Compliance/5/

Date: 14.01.2026

To,
The Additional Director(S),
Ministry of Environment, Forest & Climate Change, Govt. of India,
Regional Office (NR), Bays No. 24-25, Sector 31-A, Dakshin Marg,
Chandigarh- 160047

Subject: **Six Monthly Environmental Clearances (ECs) Compliance Report- Panipat Naphtha Cracker Complex**

Sir,

Enclosed please find herewith the Six-Monthly Environmental Clearances (ECS) Compliance Report- Panipat Naphtha Cracker Complex for the period of **Jul'2025 to Dec' 2025** of the MOEFCC stipulations w.r.t. following EC Letters.

1. EC Letter No. J-11011/153/2004-IA II (I) dated 04.01.2005 for Naphtha cracker complex at Panipat Refinery by M/s Indian Oil Corporation Limited at Village Baljathan in district Panipat, Haryana – Environmental clearance registration.
2. EC Letter No. J.11011/106/2012-IA-II (I) dated 23.05.2014 for Butene-1 Project at Panipat Refinery & Petrochem Complex of M/s Indian Oil Corporation Limited (IOCL) at village Baljathan Tehsil Matlauda – Environmental clearance registration.
3. EC Letter. No. J-11011/268/2014-IA.II (I) dated 22.02.2017 for Recovery of Styrene and Synthetic Olefins Production from RFCC and DCU off gases (from Panipat Refinery) and its integration with Naphtha Cracker Unit and Mounded Bullet Storage for C4 Mix at Indian Oil Panipat Refinery & Petrochemical Complex at Panipat, Haryana by M/s Indian Oil Corporation Limited- Environmental clearance registration.
4. EC Letter No. J-110011/106/2012-IA-II(I) dated 16.08.2018 for Capacity expansion of Naphtha Cracker, Mono Ethylene Glycol, HDPE & Polypropylene units and setting up Catalyst Manufacturing Unit by M/s Indian Oil Panipat Refinery & Petrochemical Complex at Panipat Refinery & Petrochemical Complex, Panipat (Haryana) - Environmental clearance registration.
5. EC Letter No. No. J-11011/177/2016-IA II (I) & EC Identification No. EC21A018HR144149 dated 16.12.2021 for Setting up of additional 450 KTA of Polypropylene Production Plant in Existing Naphtha Cracker Complex (Expansion project) - Environmental clearance registration.
6. EC Letter No. IA-J-11011/306/2020-IA-II(I) & EC Identification No. EC23A021HR177456 dated 30.01.2023 for expansion by installation of a 60 KTA Poly-Butadiene Rubber (PBR) plant at Panipat Naphtha Cracker Complex, Panipat (Haryana) - Environmental clearance registration.

This is for your information

Thank you

Yours faithfully,


Jayant Kumar

General Manager (HSE&PSM)

For and on behalf of IOCL

Panipat Refinery and Petrochemical Complex

Enclosures: as above

- CC: 1. The Regional Officer, HSPCB, Panipat
2. The Member Secretary, HSPCB, C-11, Sec-6, Panchkula
3. The Regional Directorate, CPCB, Chandigarh, 160059

जयंत कुमार
Jayant Kumar
मुख्य स्वास्थ्य एवं पर्यावरण सुरक्षा एवं प्रदूषण नियंत्रण विभाग
General Manager (Health Safety & Environment & Pollution Control)

पंजीकृत कार्यालय : जी९- अली यावर जंग मार्ग, बांद्रा (पूर्व), मुंबई 400051, महाराष्ट्र (भारत)
Regd. Office: G-9, Ali Yavar Jung Marg, Bandra (East), Mumbai-400051, Maharashtra (India)
CIN - 23201 MH 1959 GOI 011388

पानीपत रिफाइनरी (आई.ओ.सी.एल.) 132140
Panipat Refinery (I.O.C.L.) 132140

INDEX

| S. No. | EC letter Compliance report/Environmental monitoring reports Jul'25 to Dec'25 | Annexure |
|--------|---|------------------------|
| 1 | Compliance report for EC Letter No. J-11011/153/2004-IA II (I) dated 04.01.2005 for Naphtha cracker complex at Panipat Refinery by M/s Indian Oil Corporation Limited at Village Baljatan in district Panipat, Haryana | Attached as Annexure-A |
| 2 | Compliance report for EC Letter No. J.11011/106/2012-IA-II (I) dated 23.05.2014 for Butene-1 Project at Panipat Refinery & Petrochem Complex of M/s Indian Oil Corporation Limited (IOCL) at village Balijathan Tehsil Matlauda – Environmental Clearance. | Attached as Annexure-B |
| 3 | Compliance report for EC Letter. No. J-11011/268/2014-IA.II (I) dated 22.02.2017 for Recovery of Styrene and Synthetic Olefins Production from RFCC and DCU off gases (from Panipat Refinery) and its integration with Naphtha Cracker Unit and Mounded Bullet Storage for C4 Mix at Indian Oil Panipat Refinery & Petrochemical Complex at Panipat, Haryana by M/s Indian Oil Corporation Limited. | Attached as Annexure-C |
| 4 | Compliance report for EC Letter No. J-110011/106/2012-IA-II(I) dated 16.08.2018 for Capacity expansion of Naphtha Cracker, Mono Ethylene Glycol, HDPE & Polypropylene units and setting up Catalyst Manufacturing Unit by M/s Indian Oil Panipat Refinery & Petrochemical Complex at Panipat Refinery & Petrochemical Complex, Panipat (Haryana). | Attached as Annexure-D |
| 5 | Compliance report for EC Letter No. No.J-11011/177/2016-IA II (I) & EC Identification No. EC21A018HR144149 dated 16.12.2021 for Setting up of additional 450 KTA of Polypropylene Production Plant in Existing Naphtha Cracker Complex (Expansion project). | Attached as Annexure-E |
| 6 | Compliance report for EC Letter No. IA-J-11011/306/2020-IA-II(I) & EC Identification No EC23A021HR177456 dated 30.01.2023 for expansion by installation of a 60 KTA Poly-Butadiene Rubber (PBR) plant at Panipat Naphtha Cracker Complex, Panipat (Haryana) | Attached as Annexure-F |
| 7 | Ambient Air quality data. | Attached as Annexure-1 |
| 8 | Stack Emission data | Attached as Annexure-2 |
| 9 | Effluent quality data | Attached as Annexure-3 |
| 10 | Noise Monitoring data | Attached as Annexure-4 |

PANIPAT NAPHTHA CRACKER PROJECT

Environmental Clearance No.J-11011/153/2004-IA II (I) dated 4.1.2005 from Ministry of Environment & Forests

Six-monthly compliance report (Jul'25-Dec'25)

A. Specific Conditions

| SL. No. | Conditions stipulated in the EC letter | Status/Action plan |
|---------|---|---|
| I) | The gaseous emissions (SO ₂ , NO _x and HC, Benzene) from the various process units should conform to the standards prescribed under Environment (Protection) Rules, 1986 or norms stipulated by the SPCB whichever is more stringent. At no time, the emission level should go beyond the stipulated standards. In the event of failure of pollution control system(s) adopted by the unit, the respective unit should not be restarted until the control measures are rectified to achieve the desired efficiency. | Gaseous Emissions are well within limits as per standards prescribed |
| II) | Adequate ambient air quality monitoring stations (SPM, SO ₂ , NO _x and HC, Benzene) should be set up in the Naphtha Cracker Complex in consultation with SPCB, based on occurrence of maximum ground level concentration and down-wind direction of wind i.e. maximum impact zone. The monitoring network must be decided based on modeling exercise to represent short term GLCs. Continuous on-line stack monitoring equipment should be installed for measurement of SO ₂ and NO _x . Data on VOC should be monitored and submitted to the SPCB/Ministry. | Ambient air quality being monitored for compliance through ambient air quality monitoring stations installed according maximum impact zone. Continuous online stack monitoring analyzers are being used for measurement of SO ₂ and NO _x . VOC Monitoring being done quarterly and six monthly submissions to HSPCB/Ministry. |
| III) | Measures for fugitive control should be taken by installation of internal floating roof tanks for storage of liquid HCs and provision of double mechanical seals to all pumps handling high vapor pressure materials, sensors for detecting HC/toxic gas leakages at strategic locations, regular inspection of floating roof seals, maintenance of valves and other equipments and regular skimming of separators/ equalization basin. | Complied |
| IV) | All new standards/norms that are being proposed by CPCB for petrochemical plants shall be applicable for the proposed Naphtha Cracker and downstream polymer units. The company shall conform to the proposed process vent standards for organic chemicals including non-VOCs and all possible VOCs i.e. TOCs standard and | Complied |



| SL. No. | Conditions stipulated in the EC letter | Status/Action plan |
|---------|---|--|
| | process vent standards for top priority chemicals. The company shall install online monitors for VOC measurements. Action on the above should be taken during the detailed design stage of the NCC. The project authorities shall take necessary measures to comply with the above proposed emission norms including monitoring facilities and intimate the same to the Ministry. | |
| V) | M/s IOCL shall adopt Leak Detection And Repair (LDAR) programme for quantification and control of fugitive emissions. | Complied |
| VI) | The company shall also ensure that the total SO ₂ emission from the NCC shall not exceed 138 kg/hr during the normal operations | Total SO ₂ emission is well within the limit of 138 Kg/hr. |
| VII) | To mitigate NO _x emission, the company shall install low NO _x burners. | Low NO _x burners are in operation to mitigate NO _x emission |
| VIII) | The waste water effluent from the NCC should not exceed 750 M3/Hr. The waste water shall be segregated in different streams at the source. The treated effluent should comply with the standards stipulated by HSPCB/CPCB for discharge on land for irrigation. The treated effluent should be used for cooling service, greenbelt, dust suppression and firewater. As per the commitment given, there should be zero effluent discharge due to the proposed project. The company should ensure that there will be no discharge of treated effluent into Thirana drain. | Complied |
| IX) | The oily sludge generated from the ETP after oil recovery shall be taken to the existing refinery facilities for further treatment and disposal into the secured landfill. The spent catalyst shall be disposed off into the secured landfill facility. The design of the secured landfill site shall be as per the central pollution control board guidelines. The company shall firm up the plan for construction of hazardous waste facility within the NCC or send the hazardous waste to secured Landfill site being developed by the Haryana Environmental Management society. The final plan during detailed design stage of NCC for construction of hazardous waste management facility shall be submitted to the Ministry. | Having the Secured Landfill provision within the Indian Oil Panipat Complex at Refinery site. Further, as an alternative, the membership/registration with the HEMS-GEPII, Haryana is available for disposal of Hazardous Waste. |
| X) | Green belt should be provided to mitigate the effects of fugitive emissions all around the plant in an area of 40 ha. In addition to 240 ha. of area already afforested in consultation with DFO as per CPCB guidelines. | Green belt of 40 ha area has been provided all around the plant to mitigate the effects of |

| SL. No. | Conditions stipulated in the EC letter | Status/Action plan |
|---------|--|---|
| | Green belt in the NW direction should be strengthened keeping in view the winds from SE and E direction. The trees should be planted in both sides of approach roads and truck parking area. | fugitive emissions. Density of Green belt in the NW direction has also been increased. Further, plantation being done on both sides of approach roads and truck parking area. |
| XI) | Occupational Health Surveillance of the workers should be done on a regular basis and records maintained as per Factories Act. | Complied. |

B. General Conditions

| SL. No. | Conditions stipulated in the EC letter | Status/Action plan |
|---------|---|---|
| I) | The project authorities must strictly adhere to the stipulations made by Haryana State Pollution Control Board and State Government. | Complied |
| II) | No further expansion or modification of the plant should be carried out without prior approval of Ministry of Environment & Forests. | Approval of MoEF&CC will be obtained for future expansion, if any. |
| III) | At no time, the emissions should go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the units, the respective unit should be immediately put out of operation and should not be restarted until the desired efficiency has been achieved. | Complied |
| IV) | All the recommendations made in the EIA/EMP and risk assessment report should be implemented. | Complied |
| V) | The overall noise levels in and around the plant area should be kept well within the standards (85dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time). | Acoustic hoods, silencers, enclosures etc. on all sources of noise generation have been provided to meet the required noise stipulations. |
| VI) | The Project Authorities must strictly comply with the provisions made in manufacture, storage and Import of Hazardous chemicals Rules 1989, as amended in 2000 for handling of Hazardous chemicals etc. Necessary approvals from Chief Controller of Explosives must be obtained before commissioning of the project. | Complied, CCE /PESO approval is available |



| SL. No. | Conditions stipulated in the EC letter | Status/Action plan |
|---------|--|--|
| VII) | The Project Authorities must strictly comply with the rules and regulations with regard to handling and disposal of Hazardous wastes, in accordance with the Hazardous waste (Management and Handling) Rules, 2003. Authorization from State Pollution Control Board must be obtained for conditions/ treatment/ storage/disposal of hazardous wastes. | Complied |
| VIII) | The Project Authorities will provide adequate funds both recurring and non-recurring to implement the conditions stipulated by the Ministry of Environment & Forests as well as the State government along with the implementation schedule for all the conditions stipulated herein. The funds so provided should not be diverted for any other purposes. | Complied |
| IX) | The stipulated conditions will be monitored by the Regional office of this Ministry at Chandigarh/ Central Pollution Control Board/ State Pollution Control Board. A six monthly compliance status report and the monitored data should be submitted to them regularly. | complied |
| X) | The project proponent should inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the State Pollution Control Board/ Committee and may also be seen at Website of the Ministry and Forests at http://www.envfor.nic.in . This should be advertised within seven days from the date of issue of the clearance letter at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the regional office. | complied |
| XI) | The Project Authorities should inform the Regional Office as well as the Ministry the date of financial closure and final approval of the project by the concerned authorities and the date of start of land development work. | Complied, Date of financial closure of all project is 31st March every year |



BUTENE-1 PROJECT AT PANIPAT REFINERY & PETROCHEMICAL COMPLEX

Environmental Clearance No. J-11011/106/2012-IA-II (I) dated 23.05.2014 from Ministry of Environment & Forests

Six-monthly compliance report (Jul'25- Dec'25)**A. Specific Condition**

| SL. No. | Conditions stipulated in the EC letter | Status/Action plan |
|---------|---|--|
| I) | All the specific conditions and general conditions specified in the earlier environmental clearance letters accorded vide Ministry's letter nos. J-11011/27/91-IA-II (I) dated 16 th July 1992, J-11011/60/2000-IA-II (I) dated 9 th April, 2001, J-11011/52/2000-IA-II (I) dated 30 th April, 2001, J-11011/9/2001-IA-II (I) dated 6 th December, 2001, J-11011/153/2004-IA-II (I) dated 4 th January, 2005 and J-11011/7/2004-IA-II (I) dated 9 th August, 2004 shall be complied with. | Complied. Compliance status of all the conditions of these ECs as per reports sent to MoEFCC. |
| II) | M/s Indian Oil Corporation Limited shall comply with new standards/norms for Oil Refinery Industry and petrochemical industry notified under the Environment (Protection) Rules, 1986. | Complied |
| III) | Continuous on-line stack monitoring for SO ₂ , NO _x and CO of all the stacks shall be carried out. Low NO _x burners shall be installed. | No heater/ Furnace is installed in this project. |
| IV) | The Emission standards prescribed by the MoEF under Environment (Protection) Act for petrochemical industry shall be strictly followed. At no time, the emission levels shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency. Stack emissions shall be monitored regularly. | Complied This project does not have any furnace. However the total emission of PNC including this project is well within the limit of 138 Kg/hr. |
| V) | Leak Detection and Repair programme shall be prepared and implemented to control HC/VOC emissions. Focus shall be given to prevent fugitive emissions for which preventive maintenance of pumps, valves, pipelines are required. Proper maintenance of mechanical seals of pumps and valves shall be given. A preventive maintenance schedule for each unit shall be prepared and adhered to. Fugitive emissions of HC from product storage tank yards etc. must be regularly monitored. Sensors for detecting HC leakage shall be provided at strategic locations. | Complied Leak Detection and Repair programme is conducted by external agency quarterly. Sensors for detection of HC leak are provided at strategic locations. |
| VI) | Continuous monitoring system for VOCs at all important places/areas shall be ensured. When monitoring results indicate above the permissible limits, effective measures shall be taken immediately. | Complied as stated above. |



| SL. No. | Conditions stipulated in the EC letter | Status/Action plan |
|---------|--|---|
| VII) | SO ₂ emissions after implementation of Butene-1 shall not exceed 138kg/hr. | Complied Total emission of PNC including this project is well within the limit of 138 Kg/hr. |
| VIII | Record of sulphur balance shall be maintained at the Refinery as part of the environmental data on regular basis. The basic component of sulphur balance include sulphur input through feed (sulphur content in crude oil), sulphur output from Refinery through products, byproduct (elemental sulphur) atmospheric emissions etc. | This project does not have sulphur plant or any raw material having 'Sulphur'. Also there is no furnace. |
| IX) | Ambient air quality monitoring stations, [PM 10, Pm2.5, SO ₂ , NO _x , H ₂ S, mercaptan, non-methane-HC and Benzene] shall be set up in the complex in consultation with Haryana State Pollution Control Board, based on occurrence of maximum ground level concentration and down-wind direction of wind. The monitoring network must be decided based on modeling exercise to represent short term GLCs. | Ambient air quality being monitored for compliance through ambient air quality monitoring stations installed according maximum impact zone. |
| X) | Ambient air quality data shall be collected as per NAAQES standards notified by the Ministry on 16 th November, 2009 and trend analysis w.r.t past monitoring results shall also be carried out. Adequate measures based on the trend analysis shall be taken to improve the ambient air quality in the project area. | Ambient air quality data is collected as per NAAQS standards. |
| XI) | The gaseous emissions from DG set shall be dispersed through adequate stack height as per CPCB standards. Acoustic enclosure shall be provided to the DG sets to mitigate the noise pollution. Besides, acoustic enclosure/silencer shall be installed wherever noise levels exceed the limit. | There is no DG set proposed in Butene-1 plant. |
| XII) | Total fresh water requirement from Yamuna Canal shall not exceed 1813 m ³ /hr and prior permission shall be obtained from the concerned agency. No ground water shall be used. | Complied |
| XIII) | Industrial effluent shall be treated in the effluent treatment plant. Treated effluent shall be recycled/reused in the existing cooling tower. Water quality of treated effluent shall be monitored regularly. | There is no effluent generation in the BUTENE-1 Plant |
| XIV) | Oil catchers/oil traps shall be provided at all possible locations in rain/storm water drainage system inside the factory premises. | Butene-1 plant does not have any Oil Catcher and also not required. |
| XV) | The Company should strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989 as amended in October, 1994 and January, 2000. Hazardous waste should be disposed of as per Hazardous Waste (Management, Handling and Trans-boundary Movement) Rules, | Complied |

| SL. No. | Conditions stipulated in the EC letter | Status/Action plan |
|------------------------------|---|--|
| | 2008 and amended time to time. | |
| XVI) | Proper oil spillage prevention management plan shall be prepared to avoid spillage/leakage of oil/petroleum products and ensure regular monitoring. | Complied |
| XVII) | The company shall strictly follow all the recommendation mentioned in the Charter on Corporate Responsibility for Environmental Protection (CREP). | Complied |
| XVIII) | To prevent fire and explosion at oil and gas facility, potential ignition sources shall be kept to a minimum and adequate separation distance between potential ignition sources and flammable materials shall be in place. | Complied |
| XIX) | Additional 25000 trees shall be planted to increase the greenbelt coverage. Thick greenbelt with suitable plant species shall be developed around unit. Selection of plant species shall be as per the CPCB guidelines. | Complied |
| XX) | All the recommendations mentioned in the rapid risk assessment report, disaster management plan and safety guidelines shall be implemented. | Complied |
| XXI) | All the issues raised and commitment made during the public hearing/consultation meeting held on 23 rd August, 2013 shall be satisfactorily implemented. Accordingly, provision of budget to be kept. | Complied |
| XXII) | Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project. | Complied |
| B. General Conditions | | |
| I) | The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board (SPCB), State Government and any other statutory authority. | Complied |
| II) | No further expansion or modification in the project shall be carried out without prior approval of the Ministry of Environment & Forests. In case of deviations or alteration in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any. | Approval of MoEF&CC will be obtained for future expansion, if any. |
| III) | The project authorities must strictly comply with the rules and regulations under Manufacture, Storage and Import of Hazardous Chemicals Rules, 2000 as amended subsequently. Prior approvals from Chief Inspectorate of Factories, Chief Controller of Explosives, Fire Safety Inspectorate etc. must be obtained, wherever applicable. | Complied PESO approval is available. |
| IV) | The overall noise level in and around the plant area shall be kept | Complied |



| SL. No. | Conditions stipulated in the EC letter | Status/Action plan |
|---------|--|---|
| | well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA(daytime) and 70 dBA (night time). | Continuous Noise monitoring is done. |
| V) | A separate Environmental Management Cell equipped with full fledged laboratory facilities must be set up to carry out the environmental management and monitoring functions. | Complied |
| VI) | Adequate funds shall be earmarked towards capital cost and recurring cost/annum for environment pollution control measures and shall be used to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so provided shall not be diverted for any other purposes. | Complied Reported in environment statements. |
| VII) | The Regional office of this Ministry/Central Pollution Control Board/State Pollution Control Board will monitor the stipulated conditions. A six monthly compliance report and the monitored data along with statistical interpretation shall be submitted to them regularly. | Complied |
| VIII) | A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/Municipal Corporation, urban Local Body and the local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent. | Complied The communication to local Panchayat has been done on 31.07.2014. |
| IX) | The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MOEF, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; PM10,PM2.5,SO2,NOx,HC (Methane & Non-Methane), VOCs (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain. | Complied Ambient air data is displayed at Main gate. |
| X) | The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MOEF, the respective Zonal office of CPCB and the SPCB. The Regional Office of this Ministry/CPCB/SPCB shall monitor the stipulated conditions. | Complied |
| XI) | The environmental statement for each financial year ending 31 st March in Form-V as is mandated to be submitted by the project proponent to the concerned state Pollution Control Board as prescribed under the Environment (Protection) rules, 1986, as amended subsequently, shall also be put on the website of the | Complied Environment Statement is sent to HSPCB & MoEFCC, RO every year. |



| SL. No. | Conditions stipulated in the EC letter | Status/Action plan |
|---------|--|---|
| | company along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Offices of MOEF by e-mail. | |
| XII) | The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at website of the Ministry of Environment and Forests at http://envfor.nic.in . This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspaper that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the Regional office. | Complied The message has been circulated through AMAR UJALA & THE TRIBUNE on 05.08.2014. |
| XIII) | Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work. | Complied, Date of financial closure of all project is 31st March every year |
| XIV | The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory. | Noted |
| XV | The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions. | Complied |
| XVI | The above conditions will be enforced, inter-alia under the provision of the water (Prevention & Control of Pollution) Act, 1974, Air (Prevention & Control of water pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous waste (Management, Handling and Trans-boundary Movement) Rules, 2008 and the Public Liability Insurance Act, 1991 along with their amendments and rules. | Complied |



ERU/SRU Project at Panipat Refinery & Petrochemical Complex

Environmental Clearance No. J-11011/268/2014-IA.II (I) dated 22.02.2017 from Ministry of Environment & Forests

Six-monthly compliance report (Jul'25-Dec'25)

A. Specific conditions

| S.No | Conditions stipulated in the EC letter | Status/Action Plan |
|------|--|---|
| I | The Ministry vide G.S.R 608 (E) dated 21 st July 2010 and amended time to time has prescribed emission and effluent standards that shall be complied by the unit. | Complied |
| II | Compliance to all environmental conditions stipulated in the environmental clearance shall be satisfactorily implemented and compliance reports submitted to the Ministries regional office of MoEF&CC | Complied, All the conditions of these ECs as per reports sent to MoEF&CC. |
| III | All Pollution control and monitoring equipment shall be installed tested and interlocked with the process equipment. SPCB shall grant Consent to operate after ensuring that all the maintenance Pollution control equipments, construction of storm water drain, rainwater harvesting structure, green belt, uploading of Compliance report on the website etc have been implemented. | Complied, CTO granted by HSPCB Ref. no. HSPCB/Consent/ : 313105822PITCTO25464308 & Valid up to 30.09.2027 |
| IV | SO ₂ emission after expansion from the plant shall not exceed 138kg/hr and further efforts shall be made for reducing of SO ₂ load through use of low sulphur fuel, sulphur recovery units shall be installed for control of H ₂ S emission. | Complied, Total emission of PNC including this project is well within the limit of 138 Kg/hr. |
| V | Ambient Air quality data shall be collected as per NAAQS standards notified by the Ministry vide G.S.R No. 826 (E) Dated 16.September, 2009 .The levels of PM ₁₀ ,PM _{2.5} , SO ₂ ,NOX,VOC and CO shall be monitored in the Ambient Air and emission from the stacks and displayed at a convenient location near the main gate of the company and at important public places . The company shall upload the results of monitored data in its website and shall update the same periodically .It shall simultaneously be sent to the regional office of MOEF, The respective zonal of CPCB and the State Pollution control Board (MPCB). | Complied |
| VI | In Plant control measures for checking Fugitive emissions from all the vulnerable sources shall be provided. Fugitive emissions shall be controlled by providing closed storage handling. | Complied |
| VII | The gaseous emission from D G set shall be dispersed through adequate stack height as per CPCB standards. Acoustic enclosure shall be provided to The D G sets to mitigate the noise pollution. | No DG set envisaged in this project. |
| VIII | Total fresh water requirement from the canal shall not exceed 1700m ³ /hr (annual average) and prior permission shall be obtained from the competent authority. No ground water shall be used without permission. | Complied |
| IX | The marginal waste water from SRU & ERU plant shall be sent | Complied |

| S.No | Conditions stipulated in the EC letter | Status/Action Plan |
|-------|---|---|
| | to ETP/RO plant. Effluent stream shall be treated in the comprising primary, secondary and tertiary treatment facility ETP. As proposed RO plant shall be employed to treat 140m ³ /hr | |
| X | Automatic /online monitoring system (24x7 monitoring devices) for flow measurement and relevant pollutants in the treatment system to be installed. The data to be made available to the respective SPCB and in the company's website. | Online connectivity of all analyzers of stacks (PM, SO ₂ , NO _x , CO ₂) and ETP effluent (PH, TSS, COD, BOD) is available to CPCB and HSPCB. Public access is also available on HSPCB e-portal. |
| XI | Adequate odour management plan and its mitigation measure to be implemented on priority. | Complied |
| XII | Regular VOC monitoring to be done at vulnerable points. | Complied |
| XIII | The oily sludge shall be subjected to melting pit for oil recovery and the residue shall be bio-remediated. The sludge shall be stored in HDPE lined pit with proper leachate collection system | Complied |
| XIV | Comprehensive water audit to be conducted on annual basis and report to the concerned Regional Office of MEF&CC. Outcome from the report to be implemented for conservation scheme | Complied |
| XV | Oil catchers/oil traps shall be provided at all possible locations in rain/ storm water drainage system inside the factory premises. | Complied |
| XVI | Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm, and solvent transfer to be done through pumps. | Complied |
| XVII | The company shall strictly comply with the rules and guidelines under Hazardous and other wastes (Management and Trans-Boundary Movement) Rules, 2016 as amended time to time All transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989 | Complied |
| XVIII | The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire fighting system shall be as per the norms. | Complied |
| XIX | Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act. | Complied |
| XX | At least 2.5% of the total project cost shall be earmarked towards Enterprise social commitment (ESC) based on local needs and action plan with financial and physical break up /details shall be prepared and submitted to the Ministry's Regional Office at Bhopal . Implementation of such program shall be ensure accordingly in a time bound manner. | Complied |
| XXI | As proposed green belt over 33% shall be developed within plant premises with at least 10 meter wide green belt on all | Complied |

| S.No | Conditions stipulated in the EC letter | Status/Action Plan |
|------|--|--------------------|
| | sides along the periphery of the project area, in downward wind direction, and along road sides etc Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department. | |

B. GENERAL CONDITIONS

| Sr. No. | Conditions stipulated in the EC letter | Status/Action Plan |
|---------|--|---|
| I | The project authorities shall adhere to the stipulations made by the State Pollution Control Board, Central Pollution Control Board, state Government and any other Statutory authority. | Complied |
| II | No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change. In case of deviations or alterations in the project proposal from those submitted to his Ministry for clearance a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environment protection measures required, if any. | Approval shall be obtained of MoEFCC for future expansion, if any |
| III | The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board (SPCB) and it shall be ensured that at least one Station each is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated. | Complied |
| IV | The national Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826 (E) dated 16 th November, 2009 shall be followed. | Complied |
| V | The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time). | Complied |
| VI | The Company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water. | Complied |
| VII | Training shall be imparted to all employees on Safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted. | Complied |
| VIII | The company shall also comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented. | Complied |
| IX | The company shall undertaken all relevant measures for improving the socio-economic conditions of the surrounding area. CSR | Complied |



| Sr. No. | Conditions stipulated in the EC letter | Status/Action Plan |
|---------|---|--|
| | activities shall be undertaken by involving local villages and administration. | |
| X | The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment. | Complied |
| XI | A separate Environmental Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions. | Complied |
| XII | The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the conditions stipulated herein. The funds so earmarked for environment management/pollution control measures shall not be diverted for any other purpose. | Complied |
| XIII | A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/Municipal Corporation, Urban local Body and the local NGO, if any from whom suggestions/representations, if any were received while processing the proposal. | Complied |
| XIV | The project proponent shall also submit six monthly reports on the status of compliance of the Stipulated Environment Clearance conditions including results of monitored data (both in hard copies as well as by email) to the respective Regional Office of MoEFCC, the respective Zonal Office of CPCB and SPCB. A copy of Environment Clearance and six monthly compliance status be posted on the website of the company. | Complied |
| XV | The Environment statement for each financial year ending 31 st March in Form-V as is mandated shall be submitted to the concerned state Pollutions Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of company along with the status of compliance of Environmental Clearance conditions and shall be sent to the respective Regional Officers of MoEFCC&CC by email. | Complied Environment Statement is sent to HSPCB & MoEFCC, RO every year |
| XVI | The project proponent shall inform the public that the project has been accorded environment clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at http://envfor.nic.in/ . This shall be advertised within seven days from the date of issue of the Clearance letter, at least in two local newspaper that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry. | Complied and informed |
| XVII | The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project. | Complied, Date of financial closure of all project is 31 st March every year |



Capacity expansion Project of Naphtha Cracker at Panipat Refinery & Petrochemical Complex

Environmental Clearance No. J-110011/106/2012-IA-II(I) dated 16.08.2018 from Ministry of Environment & Forests

Six-monthly compliance report (Jul'25-Dec'25)

GENERAL CONDITIONS

| Sr. No. | Conditions stipulated in the EC letter | Status/Action Plan |
|---------|--|--|
| I | The project authorities shall adhere to the stipulations made by the State Pollution Control Board, Central Pollution Control Board, state Government and any other Statutory authority. | Complied |
| II | No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change. In case of deviations or alterations in the project proposal from those submitted to his Ministry for clearance a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environment protection measures required, if any. | Approval of MoEF&CC will be obtained for future expansion, if any. |
| III | The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board (SPCB) and it shall be ensured that at least one Station each is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated. | Complied |
| IV | The national Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826 (E) dated 16 th November, 2009 shall be followed. | Complied |
| V | The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time). | Complied |
| VI | The Company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water. | Complied |
| VII | Training shall be imparted to all employees on Safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted. | Complied |
| VIII | The company shall also comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented. | Complied |
| IX | The company shall undertake all relevant measures for improving the | Complied |



| Sr. No. | Conditions stipulated in the EC letter | Status/Action Plan |
|---------|---|---|
| | socio-economic conditions of the surrounding area. ESC activities shall be undertaken by involving local villages and administration. | |
| X | The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment. | Complied |
| XI | A separate Environmental Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions. | Complied |
| XII | The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the conditions stipulated herein. The funds so earmarked for environment management/pollution control measures shall not be diverted for any other purpose. | Complied |
| XIII | A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/Municipal Corporation, Urban local Body and the local NGO, if any from whom suggestions/representations, if any were received while processing the proposal. | Complied |
| XIV | The project proponent shall also submit six monthly reports on the status of compliance of the Stipulated Environment Clearance conditions including results of monitored data (both in hard copies as well as by email) to the respective Regional Office of MoEFCC, the respective Zonal Office of CPCB and SPCB. A copy of Environment Clearance and six monthly compliance status be posted on the website of the company. | Complied |
| XV | The Environment statement for each financial year ending 31 st March in Form-V as is mandated shall be submitted to the concerned state Pollutions Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of company along with the status of compliance of Environmental Clearance conditions and shall be sent to the respective Regional Officers of MoEFCC&CC by email. | Complied |
| XVI | The project proponent shall inform the public that the project has been accorded environment clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at http://envfor.nic.in/ . This shall be advertised within seven days from the date of issue of the Clearance letter, at least in two local newspaper that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry. | Complied and informed (Already published in two newspapers on 05.09.18) |
| XVII | The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project. | Complied, Date of financial closure of all project is 31st |



| Sr. No. | Conditions stipulated in the EC letter | Status/Action Plan |
|---------|--|--------------------|
| | | March every year. |

TERMS & CONDITIONS

| Sr. No. | Conditions stipulated in the EC letter | Status/Action Plan |
|---------|---|---|
| I | Consent to Establish/Operate for the project shall be obtained from the State Pollution Control Board as required under the Air (Prevention and Control of Pollution) Act, 1981 and the water (Prevention and Control of Pollution) Act, 1974 | CTO received on 15.11.2022 |
| II | As already committed by the project proponent, Zero Liquid Discharge shall be ensured and no waste/treated water shall be discharged outside the premises. | Complied |
| III | Necessary authorization required under the Hazardous and other wastes (management and Trans-Boundary Movement) Rules, 2016 and solid waste management Rules, 2016 shall be obtained and the provisions contained in the Rules, shall be strictly adhered to. | Hazardous & other waste authorization available with validity up to 30.09.2027. Authorization ref. No.: HWM/PIT/2023/15428485 |
| IV | National emission Standard for Organic Chemicals Manufacturing industries issued by the Ministry vide G.S.R. 608 (E) dated 21 st July'2010 and amended from time to time be followed. | Not applicable. Emission standards of Petrochemical industries are followed. |
| V | To control source and the fugitive emissions, suitable pollutions control devices shall be installed with different stacks to meet the prescribed norms and/or the NAAQS. The gaseous emissions shall be dispersed through stacks of adequate height as per CPCB/SPCB guidelines. | Complied |
| VI | Total fresh water requirement shall not exceed 47955 cum/day to be met from western Yamuna Canal. Necessary permission in this regard shall be obtained from the concerned regulatory authority. | Complied |
| VII | Process effluent/any wastewater shall not be allowed to mix with storm water. Storm water drain shall be passed through guard pond. | Complied |
| VIII | Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm, and solvent transfer to be done through pumps. | Complied |
| IX | Process organic residue and spent carbon. If any shall be sent to cement industries. ETP sludge, process inorganic & evaporation salt shall be disposed off to the TSDF. The ash from boiler shall be sold to brick manufactures/cement industry. | Disposal of ETP sludge and spent carbon is done as required in accordance with the HWM rules 2016. There is no ash generation as no solid fuel is used. |
| X | The company shall strictly comply with the rules and guidelines under manufacture, Storage and import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All transportation | Complied |



| Sr. No. | Conditions stipulated in the EC letter | Status/Action Plan |
|---------|---|--|
| | of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989. | |
| XI | Regular VOC monitoring to be done at vulnerable points. | VOC monitoring is done by MoEFCC authorized agency under LDAR program. |
| XII | The oily sludge shall be subjected to melting pit for oil recovery and the residue shall be bio-remediated. The sludge shall be stored in HDPE lined pit with proper leachate collection system. | Complied |
| XIII | Comprehensive water audit to be conducted on annual basis and report to the concerned Regional Office of MEF&CC. Outcome from the report to be implemented for conservation scheme. | Complied |
| XIV | Oil catchers/oil traps shall be provided at all possible locations in rain/ storm water drainage system inside the factory premises. | Complied |
| XV | The company shall undertake waste minimization measures as below:- (a) Metering and control of quantities of active ingredients to minimize waste. (b) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes. (c) Use of automated filling to minimize spillage. (d) Use of Close Feed system into batch reactors. (e) Venting equipment through vapour recovery system. (f) Use of high pressure hoses for equipment clearing to reduce Waste water generation. | Complied |
| XVI | The green belt of 5-10 m width shall be developed in more than 33% of the total project area, mainly along the plant periphery, in downward wind direction, and along road sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department. | Complied |
| XVII | At least 0.25% of the total project cost shall be allocated for Corporate Environment Responsibility (CER) and item-wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office. | Complied |
| XVIII | For the DG sets, emission limits and the stack height shall be in conformity with the extant regulations and the CPCB guidelines. Acoustic enclosure shall be provided to DG set for controlling the noise pollution. | Complied |
| XIX | The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire fighting system shall be as per the norms. | Complied |
| XX | Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the 'data to be transmitted to the | Complied |



| Sr. No. | Conditions stipulated in the EC letter | Status/Action Plan |
|---------|--|--------------------|
| | CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises. In case of the treated effluent to be utilized for irrigation/gardening, real time monitoring system shall be installed at the ETP outlet. | |
| XXI | Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act. | Complied |



Setting up of additional 450 KTA of Polypropylene Production Plant in the Existing Naphtha Cracker Complex

Environmental Clearance No. J-11011/177/2016-IA.II(I) & EC Identification No. EC21A018HR144149
dated 16.12.2021 from Ministry of Environment & Forests

Six-monthly compliance report (Jul'25-Dec'25)

A. SPECIFIC CONDITIONS

| S.No | Conditions stipulated in the EC letter | Status/Action Plan |
|------|--|--------------------|
| I | Existing naphtha cracker complex shall adhere to complete ZLD. | Will be Complied |
| II | The company shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be Implemented. | Will be Complied |
| III | Total fresh water requirement shall not exceed 47040 m3/day and it will be met from Western Yamuna Canal. Necessary permission in this regard shall be obtained from the concerned regulatory authority. The fresh water requirement shall be reduced after installation of rainwater harvesting system in the Unit/project area. | Will be Complied |
| IV | Comprehensive water audit to be conducted on annual basis and report to the concerned Regional Office of MoEF&CC. Outcome from the report to be implemented for conservation scheme. | Will be Complied |
| V | Process effluent/any wastewater shall not be allowed to mix with storm water. Storm water drain shall be passed through guard pond. | Will be Complied |
| VI | Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm, and solvent transfer to be done through pumps. | Will be Complied |
| VII | Process organic residue and spent carbon, if any, shall be sent to cement industries. ETP sludge, process inorganic & evaporation salt shall be disposed off to the TSDF. The ash from boiler shall be sold to brick manufacturers/cement industry. | Will be Complied |
| VIII | Regular VOC monitoring shall be done at vulnerable points. | Will be Complied |
| IX | The oily sludge shall be subjected to melting pit for oil recovery and the residue shall be bio-remediated. The sludge shall be stored in HDPE lined pit with proper leachate collection system. | Will be Complied |
| X | Oil catchers/oil traps shall be provided at all possible locations in rain/storm water drainage system inside the factory premises. | Will be Complied |
| XI | The company shall undertake waste minimization measures as below: a) Metering and control of quantities of active ingredients to minimize waste. b) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes. c) Use of automated filling to minimize spillage. d) Use of Close Feed system into batch reactors. e) Venting equipment through vapour recovery system. f) Use of high pressure hoses for equipment cleaning etc. to reduce wastewater generation. | Will be Complied |

| S.No | Conditions stipulated in the EC letter | Status/Action Plan |
|-------|---|--|
| XII | The green belt of 5-10 m width shall be developed in more than 33% of the total project area, mainly along the plant periphery, in downward wind direction, and along road sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department. | Will be Complied |
| XIII | As per the Ministry's OM dated 30.09.2020 superseding the OM dated 01.05.2018 regarding the Corporate Environmental Responsibility, and as per the action plan proposed by the project proponent to address the socio-economic and environmental issues in the study area, the project proponent, as committed, shall provide education funds in technical training centers/ support in nearby village's schools, support in health care facilities, drinking water supply and funds for miscellaneous activities like solar street lights, battery, solar panel etc., in the nearby villages. The action plan shall to be completed within time as proposed. | Will be Complied |
| XIV | The project proponent shall ensure 70% of the employment to the local people, as per the applicable law. The project proponent shall set up a skill development center/provide skill development training to village people. | Will be Complied |
| XV | A separate Environmental Management Cell (having qualified person with Environmental Science/Environmental Engineering/specialization in the project area) equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions. | Will be Complied |
| XVI | The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire fighting system shall be as per the norms. | Will be Complied |
| XVII | Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. In case of the treated effluent to be utilized for irrigation/gardening, real time monitoring system shall be installed at the ETP outlet. | No furnace & boiler is installed in this project. No waste water will be generated from this project. |
| XVIII | PP to set up occupational health Centre for surveillance of the worker's health within and outside the plant on a regular basis. The health data shall be used in deploying the duties of the workers. All workers & employees shall be provided with required safety kits/mask for personal protection. | Will be Complied |
| XIX | The National Emission Standards for Petrochemical (Basic & Intermediates) issued by the Ministry vide G.S.R. 820 (E) dated 9th November, 2012 as amended time to time shall be followed. | Will be Complied |
| XX | Recommendations of mitigation measures from possible accident shall be implemented based on Risk Assessment studies conducted for worst case scenarios using latest techniques. | Will be Complied |
| XXI | The project proponent shall develop R& D facilities to develop their own technologies for propylene and polypropylene processing. | Will be Complied |



B. GENERAL CONDITIONS

| Sr. No. | Conditions stipulated in the EC letter | Status/Action Plan |
|---------|---|--|
| I | No further expansion or modifications in the plant, other than mentioned in the EIA Notification, 2006 and its amendments, shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change/SEIAA, as applicable. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry/SEIAA, as applicable, to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any. | Will be Complied |
| II | The energy source for lighting purpose shall be preferably LED based, or advanced having preference in energy conservation and environment betterment. | Will be Complied |
| III | The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under the Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time). | Will be Complied |
| IV | The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area. CER activities shall be undertaken by involving local villages and administration and shall be implemented. The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment. | Will be Complied |
| V | The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose. | Will be Complied |
| VI | A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. | No suggestions / representations were received while processing the proposal for EC. |
| VII | The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF&CC, the respective Zonal Office of CPCB and SPCB. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company. | Will be Complied |



| Sr. No. | Conditions stipulated in the EC letter | Status/Action Plan |
|---------|--|--|
| VIII | The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF&CC by e-mail. | Will be Complied |
| IX | The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry and at https://parivesh.nic.in/ . This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry. | Public notice was issued in Tribune and Denik Bhaskar newspaper on 21.12.2021. |
| X | The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project. | Will be Complied |



Expansion by Installation of a 60 KTA Poly-Butadiene Rubber (PBR) plant at Panipat Naphtha Cracker Complex, Panipat (Haryana)

Environmental Clearance No. IA-J-11011/306/2020-IA-II(I) & EC Identification No. EC23A021HR177456 dated 30.01.2023 from Ministry of Environment & Forests

Six-monthly compliance report (Jul'25-Dec'25)

A. SPECIFIC CONDITIONS

| S.No | Conditions stipulated in the EC letter | Status/Action Plan |
|------|---|--------------------|
| I | Adequate stack height as per CPCB/SPCB guidelines shall be provided. Stack emission levels shall be stringent than the existing standards i.e. PM < 50 mg/Nm ³ ; SO _x < 50 mg/Nm ³ and NO _x < 100 mg/Nm ³ . | Will be Complied |
| II | CEMS shall be installed and connected to SPCB/CPCB Server. | Will be Complied |
| III | Effective fugitive emission control measures shall be adopted in the process, transportation, packing etc. | Will be Complied |
| IV | Transportation of materials by rail/conveyor belt, wherever feasible, shall be explored | Will be Complied |
| V | RLNG shall be proposed as a primary fuel in the proposed Thermal oxidizer. | Will be Complied |
| VI | The best available technology shall be used. | Will be Complied |
| VII | The PP shall develop an additional greenbelt over an area of at least 7.3 ha, by planting approx. 18250 numbers of saplings within a year of grant of EC. The saplings selected for the plantation should be of sufficient height, preferably 6-ft. The budget earmarked for the plantation shall be kept in a separate account and should be audited annually. The PP should annually submit the audited statement along with proof of activities viz. photographs (before & after with geo-location date & time), details of expert agency engaged, details of species planted, number of species planted, survival rate, density of plantation etc. to the EC Identification No. - EC23A021HR177456 File No. - IA-J-11011/306/2020-IA-II(I) Date of Issue EC - 30/01/2023 Page 6 of 11 Regional Office of MoEF&CC before 1st July of every year for the activities carried out during previous year. | Will be Complied |
| VIII | The transportation load on roads shall be within their carrying capacity and adequate width of roads shall be maintained inside the industrial premises. | Will be Complied |
| IX | The existing effluent shall be treated and 100% reused within the premises and the proposed effluent shall also be treated and reused in the process application. Additionally, approx 100 KLD domestic waste water shall be generated after commissioning of the PBR plant, which shall be treated in the proposed ETP along with the treatment of processed wastewater. | Will be Complied |
| X | Continuous monitoring of effluent quality/quantity shall be done through online (OCEMS) mode. Further, the effluent monitoring shall be done once in a month by the MOEF&CC authorized agency. The OCEMS shall be connected to SPCB/CPCB server as well, to comply with the norms. | Will be Complied |
| XI | The rainwater from part of the rooftops shall be diverted using rain water pipes to the surface and via a storm water drain network. 2 (new) | Will be Complied |



| S.No | Conditions stipulated in the EC letter | Status/Action Plan |
|-------|---|--------------------|
| | rainwater harvesting pits with an area of 3000 m ² and recharge potential of 1200 m ³ shall be constructed for the proposed PBR Project. No recharge shall be permitted within the premises. Process effluent/ any wastewater shall not be allowed to mix with storm water. | |
| XII | No Fly ash, slag and red mud shall be generated from the existing as well as from the proposed PBR plant. | Will be Complied |
| XIII | The hazardous waste (Molecular Sieve waste, waste rubber (0.50% basis), ETP sludge) shall be collected, stored, transported, and disposed to TSDF/co-processing. The waste should be preferably utilized in co-processing. | Will be Complied |
| XIV | Monitoring of the compliance of EC conditions shall be submitted with third party audit every year. | Will be Complied |
| XV | An amount of ₹ 84 lakhs shall be allocated towards CER for diverting the drain channel opposite to CISF colony towards D-2 drain. | Will be Complied |
| XVI | A separate Environmental Management Cell (having qualified persons with Environmental Science/Environmental Engineering/specialization in the project area) equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions. PP shall engage GM (HS&E), DGM (HS&E), CM, SM, M, AM and Officers. In addition to this one safety & health officer as per the qualification given in Factories Act 1948 shall be engaged within a month of grant of EC. PP should annually submit the audited statement of amount spent towards the engagement of qualified persons in EMC along with details of person engaged to the Regional Office of MoEF&CC before 1st July of every year for the activities carried out during previous year. | Will be Complied |
| XVII | The company shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented. The budget propose under EMP is ₹ 32137.14 Lakhs (Capital cost) and ₹ 281.44 lakhs per annum (Recurring cost) shall be kept in separate EC Identification No. - EC23A021HR177456 File No. - IA-J-11011/306/2020-IA-II(I) Date of Issue EC - 30/01/2023 Page 7 of 11 account and should be audited annually. The PP should submit the annual audited statement along with proof of implementation of activities proposed under EMP duly supported by photographs (before & after with geo-location date & time) and other document as applicable to the Regional Office of MoEF&CC before 1st July of every year for the activities carried out during previous year. | Will be Complied |
| XVIII | The total water requirement is 74,652 KLD (4,572 KLD for PBR project) of which fresh water requirement of 50192 KLD (3,192 KLD for PBR project) will be met from Western Yamuna Canal. The PP should ensure that water supply should not be above the permissible limit as mentioned in the letter and fresh water shall be withdrawn only after obtaining valid agreement from Concerned Authority. The PP should submit the details of utilization to the Integrated Regional Office (IRO), MoEF&CC before 1st July of every year for the activities carried out during the previous year. | Will be Complied |

| S.No | Conditions stipulated in the EC letter | Status/Action Plan |
|------------|--|--------------------|
| XIX | No banned chemicals shall be manufactured by the project proponent. No banned raw materials shall be used in the unit. The project proponent shall adhere to the notifications/guidelines of the Government in this regard. | Will be Complied |
| XX | The project proponent shall utilize modern technologies for capturing of carbon emitted and shall also develop carbon sink/carbon sequestration resources capable of capturing more than emitted. The implementation report shall be submitted to the IRO, MoEF&CC in this regard | Will be Complied |
| XXI | All necessary precautions shall be taken to avoid accidents and action plan shall be implemented for avoiding accidents. The project proponent shall implement the onsite/offsite emergency plan/mock drill etc. and mitigation measures as prescribed under the rules and guidelines issued in the Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989, as amended time to time, and the Chemical Accidents (Emergency Planning, Preparedness and Response) Rules, 1996. | Will be Complied |
| XXII | The volatile organic compounds (VOCs)/Fugitive emissions shall be controlled at 99.97 % with effective chillers/modern technology. Regular monitoring of VOCs shall be carried out | Will be Complied |
| XXIII | The storage of toxic/hazardous raw material shall be bare minimum with respect to quantity and inventory. Quantity and days of storage shall be submitted to the Regional Office of Ministry and SPCB along with the compliance report. | Will be Complied |
| XXIV | The occupational health centre for surveillance of the worker's health shall be set up. The health data shall be used in deploying the duties of the workers. All workers & employees shall be provided with required safety kits/mask for personal protection. | Will be Complied |
| XXV | Training shall be imparted to all employees on safety and health aspects for handling chemicals. Safety and visual reality training shall be provided to employees. Action plan for mitigation measures shall be properly implemented based on the safety and risk assessment studies | Will be Complied |
| XXVI | The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire-fighting system shall be as per the norms. | Will be Complied |
| XXVII | The solvent management shall be carried out as follows: (a) Reactor shall be connected to chilled brine condenser system. (b) Reactor and solvent handling pump shall have mechanical seals to prevent leakages. (c) Solvents shall be stored in a separate space specified with all safety measures. (d) Proper earthing shall be provided in all the electrical equipment wherever solvent handling is done. (e) Entire plant shall be flame proof. The solvent storage tanks shall be provided with breather valve to prevent losses. (f) All the solvent storage tanks shall be connected with vent condensers with chilled brine circulation. | Will be Complied |
| XXVII I | The PP shall undertake waste minimization measures as below (a) Metering and control of quantities of active ingredients to minimize waste; (b) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes. (c) Use of automated filling to minimize spillage. (d) Use of Close Feed system into batch reactors. | Will be Complied |

| S.No | Conditions stipulated in the EC letter | Status/Action Plan |
|------|---|--------------------|
| | (e) Venting equipment through vapour recovery system. (f) Use of high pressure-hoses for equipment cleaning to reduce wastewater generation | |
| XXIX | The activities and the action plan proposed by the project proponent to address the issues raised during the public hearing as well as the related socio-economic issues in the study area shall be completed as per the schedule presented before the Committee and as described in the EIA report in letter and spirit. | Will be Complied |

B. GENERAL CONDITIONS

| Sr. No. | | Status/Action Plan |
|---------|---|--------------------|
| I | No further expansion or modifications in the plant, other than mentioned in the EIA Notification, 2006 and its amendments, shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change/SEIAA, as applicable. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry/SEIAA, as applicable, to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any. | Will be Complied |
| II | The Project proponent shall strictly comply with the rules and guidelines issued under the Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989, as amended time to time, the Chemical Accidents (Emergency Planning, Preparedness and Response) Rules, 1996, and Hazardous and Other Wastes (Management and Trans Boundary Movement) Rules, 2016 and other rules notified under various Acts. | Will be Complied |
| III | The energy source for lighting purpose shall be preferably LED based, or advanced having preference in energy conservation and environment betterment. | Will be Complied |
| IV | The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under the Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time). | Will be Complied |
| V | The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area. The activities shall be undertaken by involving local villages and administration. The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment. | Will be Complied |
| VI | The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the | Will be Complied |



| Sr. No. | | Status/Action Plan |
|---------|--|--------------------|
| | conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose. | |
| VII | A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. | Will be Complied |
| VIII | The project proponent shall also upload/submit six monthly reports on Parivesh Portal on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data to the respective Integrated Regional Office of MoEF&CC, the respective Zonal Office of CPCB and SPCB. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company. | Will be Complied |
| IX | The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Integrated Regional Office of MoEF&CC by e-mail. | Will be Complied |
| X | The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry and at https://parivesh.nic.in/ . This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry. | Will be Complied |
| XI | The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project. | Will be Complied |
| XII | This Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any, as may be applicable to this project. | Will be Complied |





ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker,
Panipat (Haryana)

Sample Description: Ambient Air Quality Monitoring

Sampling Method: IS:5182 (Part-14)-2000

Work order Item: Panipat Naphtha Cracker (Table-V)

Sampling Location: Roof of Quality Control Lab

Report No. AAL ENV-20251118004

Date of Receiving: 18/11/2025
Date of Starting: 18/11/2025
Date of Completion: 24/11/2025
Date of Reporting: 24/11/2025
Sampling Duration: 24:00 Hrs
Sampling Done By: AAL

TEST RESULT

| Test Parameters→ Date of Sampling↓ | PM _{2.5} (µg/m ³) | PM ₁₀ (µg/m ³) | SO ₂ (µg/m ³) | NO ₂ (µg/m ³) | CO (mg/m ³) | O ₃ (µg/m ³) | NH ₃ (µg/m ³) | Pb (µg/m ³) | As (ng/m ³) | Ni (ng/m ³) | C ₆ H ₆ (µg/m ³) | B(a)P (ng/m ³) |
|---------------------------------------|---|--|---|---|----------------------------|--|---|----------------------------|----------------------------|----------------------------|---|-------------------------------|
| 1 03/11/2025 | 67.9 | 137.5 | 12.7 | 26.3 | 0.75 | 28.4 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.83 | BLQ (LOQ=1.0) |
| 2 06/11/2025 | 64.2 | 145.8 | 11.3 | 25.1 | 0.68 | 25.9 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.68 | BLQ (LOQ=1.0) |
| 3 10/11/2025 | 60.1 | 153.6 | 14.7 | 28.4 | 0.71 | 27.6 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.72 | BLQ (LOQ=1.0) |
| 4 13/11/2025 | 83.5 | 149.8 | 16.5 | 30.2 | 0.88 | 30.1 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.77 | BLQ (LOQ=1.0) |
| 5 17/11/2025 | 79.6 | 163.2 | 18.2 | 33.5 | 0.91 | 26.7 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.61 | BLQ (LOQ=1.0) |
| Maximum | 83.5 | 163.2 | 18.2 | 33.5 | 0.91 | 30.1 | - | - | - | - | 0.83 | - |
| Minimum | 60.1 | 137.5 | 11.3 | 25.1 | 0.68 | 25.9 | - | - | - | - | 0.60 | - |
| Average | 71.1 | 150.0 | 14.7 | 28.7 | 0.79 | 27.7 | - | - | - | - | 0.72 | - |
| NAAQ Standard | 60 | 100 | 80 | 80 | 2 | 100 | 400 | 1 | 6 | 20 | 5 | 1 |

****End of Report****

Remarks: - 1. NAAQS= National Ambient Air Quality Standard, 2. BLQ=Below Limit of Quantification, 3. LOQ=Limit of Quantification

Test Method as Follows: -

Particulate Matter, PM_{2.5}- IS-5182(P-24)-2019, Particulate Matter, PM₁₀- IS-5182(P-23)-2006, Sulphur Dioxide (as SO₂)- IS-5182 (P-2/Sec-1)-2023, Nitrogen Dioxide (as NO₂)- IS-5182(P-6)-2006, Carbon Monoxide (as CO)- IS-5182(P-10)-1999, Ozone (as O₃)- IS-5182(P-9)-1974, Ammonia (as NH₃)- IS-5182(P-25)-2018, Lead (as Pb)- AAL/SOP/ENV/008-2023, Nickel (as Ni)- AAL/SOP/ENV/008-2023, Arsenic (as As)- AAL/SOP/ENV/008-2023, Benzene (as C₆H₆)- AAL/SOP/ENV/019-2022, Banzo a-pyrene (BaP)- AAL/SOP/ENV/018-2022

Detection Limit as Follows: -

Particulate Matter, PM_{2.5}- 5.0 µg/m³, Particulate Matter, PM₁₀-10.0 µg/m³, Sulphur Dioxide (as SO₂)- 5.0 µg/m³, Nitrogen Dioxide (as NO₂)- 6.0 µg/m³, Carbon Monoxide (as CO)- 0.5 mg/m³, Ozone (as O₃)- 20 µg/m³, Ammonia (as NH₃)- 20 µg/m³, Lead (as Pb)- 0.1 µg/m³, Nickel (as Ni)- 1.0 ng/m³, Arsenic (as As)- 1.0 ng/m³, Benzene (as C₆H₆)- 5.0 µg/m³, Banzo a-pyrene (BaP)- 1.0 ng/m³

ASHUTOSH SRIVASTAVA
Technical Manager
Authorised Signatory

- Note:** 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker,
Panipat (Haryana)

Sample Description: Ambient Air Quality Monitoring

Sampling Method: IS:5182 (Part-14)-2000

Work order Item: Panipat Naphtha Cracker (Table-V)

Sampling Location: Roof of Quality Control Lab

Report No. AAL ENV-20251101002

Date of Receiving: 01/11/2025

Date of Starting: 01/11/2025

Date of Completion: 06/11/2025

Date of Reporting: 06/11/2025

Sampling Duration: 24:00 Hrs

Sampling Done By: AAL

TEST RESULT

| Test Parameters→ Date of Sampling↓ | PM _{2.5} (µg/m ³) | PM ₁₀ (µg/m ³) | SO ₂ (µg/m ³) | NO ₂ (µg/m ³) | CO (mg/m ³) | O ₃ (µg/m ³) | NH ₃ (µg/m ³) | Pb (µg/m ³) | As (ng/m ³) | Ni (ng/m ³) | C ₆ H ₆ (µg/m ³) | B(a)P (ng/m ³) |
|---------------------------------------|---|--|---|---|----------------------------|--|---|----------------------------|----------------------------|----------------------------|---|-------------------------------|
| 1 03/10/2025 | 70.1 | 124.3 | 11.5 | 23.7 | 0.88 | 30.2 | BLQ (LOQ=0.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.84 | BLQ (LOQ=1.0) |
| 2 06/10/2025 | 73.5 | 136.8 | 14.1 | 29.2 | 0.85 | 27.9 | BLQ (LOQ=0.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.65 | BLQ (LOQ=1.0) |
| 3 09/10/2025 | 68.2 | 129.2 | 17.9 | 34.2 | 0.77 | 32.5 | BLQ (LOQ=0.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.68 | BLQ (LOQ=1.0) |
| 4 13/10/2025 | 65.3 | 133.8 | 12.5 | 26.1 | 0.95 | 28.7 | BLQ (LOQ=0.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.62 | BLQ (LOQ=1.0) |
| 5 16/10/2025 | 75.8 | 146.2 | 16.2 | 32.7 | 0.87 | 26.3 | BLQ (LOQ=0.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.66 | BLQ (LOQ=1.0) |
| 6 24/10/2025 | 74.2 | 139.1 | 13.7 | 27.9 | 0.91 | 32.6 | BLQ (LOQ=0.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.89 | BLQ (LOQ=1.0) |
| 7 27/10/2025 | 79.2 | 163.6 | 10.3 | 20.2 | 0.83 | 31.9 | BLQ (LOQ=0.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.77 | BLQ (LOQ=1.0) |
| 8 30/10/2025 | 77.3 | 166.5 | 12.6 | 24.5 | 0.88 | 25.4 | BLQ (LOQ=0.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.61 | BLQ (LOQ=1.0) |
| Maximum | 79.2 | 166.5 | 17.9 | 34.2 | 0.95 | 32.6 | - | - | - | - | 0.89 | - |
| Minimum | 65.3 | 124.3 | 10.3 | 20.2 | 0.77 | 25.4 | - | - | - | - | 0.61 | - |
| Average | 73.0 | 142.4 | 13.6 | 27.3 | 0.87 | 29.4 | - | - | - | - | 0.72 | - |
| NAAQ Standard | 60 | 100 | 80 | 80 | 2 | 100 | 400 | 1 | 6 | 20 | 5 | 1 |

****End of Report****

Remarks: - 1. NAAQS- National Ambient Air Quality Standard, 2. BLQ-Below Limit of Quantification, 3. LOQ-Limit of Quantification

Test Method as Follows: -

Particulate Matter, PM_{2.5} - IS-5182(P-24)-2019, Particulate Matter, PM₁₀ - IS-5182(P-23)-2006, Sulphur Dioxide (as SO₂) - IS-5182 (P-2/Sec-1)-2023, Nitrogen Dioxide (as NO₂) - IS-5182(P-6)-2006, Carbon Monoxide (as CO) - IS-5182(P-10)-1999, Ozone (as O₃) - IS-5182(P-9)-1974, Ammonia (as NH₃) - IS-5182(P-25)-2018, Lead (as Pb) - AAL/SOP/ENV/008-2023, Nickel (as Ni) - AAL/SOP/ENV/008-2023, Arsenic (as As) - AAL/SOP/ENV/008-2023, Benzene (as C₆H₆) - AAL/SOP/ENV/019-2022, Banzo-a-pyrene (BaP) - AAL/SOP/ENV/018-2022

Detection Limit as Follows: -

Particulate Matter, PM_{2.5} - 5.0 µg/m³, Particulate Matter, PM₁₀ - 10.0 µg/m³, Sulphur Dioxide (as SO₂) - 5.0 µg/m³, Nitrogen Dioxide (as NO₂) - 6.0 µg/m³, Carbon Monoxide (as CO) - 0.5 mg/m³, Ozone (as O₃) - 20 µg/m³, Ammonia (as NH₃) - 20 µg/m³, Lead (as Pb) - 0.1 µg/m³, Nickel (as Ni) - 1.0 ng/m³, Arsenic (as As) - 1.0 ng/m³, Benzene (as C₆H₆) - 5.0 µg/m³, Banzo-a-pyrene (BaP) - 1.0 ng/m³

ASHUTOSH SRIVASTAVA

Technical Manager

Authorised Signatory

Note: 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker,
Panipat (Haryana)

Sample Description: Ambient Air Quality Monitoring

Sampling Method: IS:5182 (Part-14)-2000

Work order Item: Panipat Naphtha Cracker (Table-V)

Sampling Location: Roof of Quality Control Lab

Report No. AAL ENV-20250927030

Date of Receiving: 27/09/2025
Date of Starting: 27/09/2025
Date of Completion: 30/09/2025
Date of Reporting: 30/09/2025
Sampling Duration: 24:00 Hrs
Sampling Done By: AAL

TEST RESULT

| Test Parameters→ Date of Sampling↓ | PM _{2.5} (µg/m ³) | PM ₁₀ (µg/m ³) | SO ₂ (µg/m ³) | NO ₂ (µg/m ³) | CO (mg/m ³) | O ₃ (µg/m ³) | NH ₃ (µg/m ³) | Pb (µg/m ³) | As (ng/m ³) | Ni (ng/m ³) | C ₆ H ₆ (µg/m ³) | B(a)P (ng/m ³) |
|---------------------------------------|---|--|---|---|----------------------------|--|---|----------------------------|----------------------------|----------------------------|---|-------------------------------|
| 1 01/09/2025 | 39.2 | 74.2 | 9.2 | 19.2 | 0.75 | 31.7 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.44 | BLQ (LOQ=1.0) |
| 2 04/09/2025 | 41.5 | 78.5 | 12.3 | 25.1 | 0.84 | 33.8 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.59 | BLQ (LOQ=1.0) |
| 3 08/09/2025 | 40.8 | 75.3 | 15.7 | 30.1 | 0.76 | 28.3 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.66 | BLQ (LOQ=1.0) |
| 4 11/09/2025 | 37.9 | 70.1 | 13.2 | 26.3 | 0.94 | 34.2 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.78 | BLQ (LOQ=1.0) |
| 5 15/09/2025 | 34.4 | 69.2 | 16.8 | 30.5 | 0.97 | 32.5 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.61 | BLQ (LOQ=1.0) |
| 6 18/09/2025 | 39.5 | 73.4 | 14.3 | 28.7 | 0.88 | 30.1 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.67 | BLQ (LOQ=1.0) |
| 7 22/09/2025 | 40.1 | 80.1 | 12.9 | 27.6 | 0.62 | 27.2 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.65 | BLQ (LOQ=1.0) |
| 8 25/09/2025 | 35.8 | 71.3 | 11.5 | 24.3 | 0.89 | 29.4 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.62 | BLQ (LOQ=1.0) |
| Maximum | 41.5 | 80.1 | 16.8 | 30.5 | 0.97 | 34.2 | - | - | - | - | 0.78 | - |
| Minimum | 34.4 | 69.2 | 9.2 | 19.2 | 0.62 | 27.2 | - | - | - | - | 0.44 | - |
| Average | 38.7 | 74.0 | 13.2 | 26.5 | 0.83 | 30.8 | - | - | - | - | 0.63 | - |
| NAAQ Standard | 60 | 100 | 80 | 80 | 2 | 100 | 400 | 1 | 6 | 20 | 5 | 1 |

****End of Report****

Remarks: - 1. NAAQS= National Ambient Air Quality Standard, 2. BLQ=Below Limit of Quantification, 3. LOQ=Limit of Quantification

Test Method as Follows:-

Particulate Matter, PM_{2.5}- IS-5182(P-24)-2019, Particulate Matter, PM₁₀- IS-5182(P-23)-2006, Sulphur Dioxide (as SO₂)- IS-5182 (P-2/Sec-1)-2023, Nitrogen Dioxide (as NO₂)- IS-5182(P-6)-2006, Carbon Monoxide (as CO)- IS-5182(P-10)-1999, Ozone (as O₃)- IS-5182(P-9)-1974, Ammonia (as NH₃)- IS-5182(P-25)-2018, Lead (as Pb)- AAL/SOP/ENV/008-2023, Nickel (as Ni)- AAL/SOP/ENV/008-2023, Arsenic (as As)- AAL/SOP/ENV/008-2023, Benzene (as C₆H₆)- AAL/SOP/ENV/019-2022, Banzo a-pyrene (BaP)- AAL/SOP/ENV/018-2022

Detection Limit as Follows:-

Particulate Matter, PM_{2.5}- 5.0 µg/m³, Particulate Matter, PM₁₀-10.0 µg/m³, Sulphur Dioxide (as SO₂)- 5.0 µg/m³, Nitrogen Dioxide (as NO₂)- 6.0 µg/m³, Carbon Monoxide (as CO)- 0.5 mg/m³, Ozone (as O₃)- 20 µg/m³, Ammonia (as NH₃)- 20 µg/m³, Lead (as Pb)- 0.1 µg/m³, Nickel (as Ni)- 1.0 ng/m³, Arsenic (as As)- 1.0 ng/m³, Benzene (as C₆H₆)- 5.0 µg/m³, Banzo a-pyrene (BaP)- 1.0 ng/m³

ASHUTOSH SRIVASTAVA
Technical Manager
Authorised Signatory

Note: 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred not implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker,
Panipat (Haryana)

Sample Description: Ambient Air Quality Monitoring

Sampling Method: IS:5182 (Part-14)-2000

Work order Item: Panipat Naphtha Cracker (Table-V)

Sampling Location: Roof of Quality Control Lab

Report No. AAL ENV-20250830003

Date of Receiving: 30/08/2025

Date of Starting: 30/08/2025

Date of Completion: 04/09/2025

Date of Reporting: 04/09/2025

Sampling Duration: 24:00 Hrs

Sampling Done By: AAL

TEST RESULT

| Test Parameters→ Date of Sampling↓ | PM _{2.5} (µg/m ³) | PM ₁₀ (µg/m ³) | SO ₂ (µg/m ³) | NO ₂ (µg/m ³) | CO (mg/m ³) | O ₃ (µg/m ³) | NH ₃ (µg/m ³) | Pb (µg/m ³) | As (ng/m ³) | Ni (ng/m ³) | C ₆ H ₆ (µg/m ³) | B(a)P (ng/m ³) |
|---------------------------------------|---|--|---|---|----------------------------|--|---|----------------------------|----------------------------|----------------------------|---|-------------------------------|
| 1 01/08/2025 | 37.2 | 74.1 | 10.2 | 22.4 | 0.84 | 28.3 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.66 | BLQ (LOQ=1.0) |
| 2 04/08/2025 | 40.2 | 80.5 | 12.3 | 24.1 | 0.82 | 26.4 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.73 | BLQ (LOQ=1.0) |
| 3 07/08/2025 | 44.6 | 84.3 | 14.1 | 28.4 | 0.81 | 31.4 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.81 | BLQ (LOQ=1.0) |
| 4 11/08/2025 | 39.5 | 79.1 | 15.5 | 30.4 | 0.75 | 33.1 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.79 | BLQ (LOQ=1.0) |
| 5 18/08/2025 | 41.7 | 77.2 | 14.2 | 27.1 | 0.69 | 25.9 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.65 | BLQ (LOQ=1.0) |
| 6 21/08/2025 | 35.9 | 70.5 | 15.9 | 31.9 | 0.82 | 30.4 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.84 | BLQ (LOQ=1.0) |
| 7 25/08/2025 | 37.2 | 72.9 | 11.5 | 23.9 | 0.77 | 27.9 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.86 | BLQ (LOQ=1.0) |
| 8 28/08/2025 | 41.2 | 75.7 | 8.3 | 19.7 | 0.84 | 24.3 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.75 | BLQ (LOQ=1.0) |
| Maximum | 44.6 | 84.3 | 15.9 | 31.9 | 0.84 | 33.1 | - | - | - | - | 0.86 | - |
| Minimum | 35.9 | 70.5 | 8.3 | 19.7 | 0.69 | 24.3 | - | - | - | - | 0.65 | - |
| Average | 39.7 | 76.8 | 12.8 | 26.0 | 0.79 | 28.5 | - | - | - | - | 0.76 | - |
| NAAQ Standard | 60 | 100 | 80 | 80 | 2 | 100 | 400 | 1 | 6 | 20 | 5 | 1 |

****End of Report****

Remarks : 1. NAAQS- National Ambient Air Quality Standard, 2. BLQ-Below Limit of Quantification, 3. LOQ-Limit of Quantification

Test Method as Follows :-

Particulate Matter, PM_{2.5} - IS-5182(P-24)-2019, Particulate Matter, PM₁₀ - IS-5182(P-23)-2006, Sulphur Dioxide (as SO₂) - IS-5182 (P-2/Sec-1)-2023, Nitrogen Dioxide (as NO₂) - IS-5182(P-6)-2006, Carbon Monoxide (as CO) - IS-5182(P-10)-1999, Ozone (as O₃) - IS-5182(P-9)-1974, Ammonia (as NH₃) - IS-5182(P-25)-2018, Lead (as Pb) - AAL/SOP/ENV/008-2023, Nickel (as Ni) - AAL/SOP/ENV/008-2023, Arsenic (as As) - AAL/SOP/ENV/008-2023, Benzene (as C₆H₆) - AAL/SOP/ENV/019-2022, Banzo a-pyrene (BaP) - AAL/SOP/ENV/018-2022

Detection Limit as Follows :-

Particulate Matter, PM_{2.5} - 5.0 µg/m³, Particulate Matter, PM₁₀ - 10.0 µg/m³, Sulphur Dioxide (as SO₂) - 5.0 µg/m³, Nitrogen Dioxide (as NO₂) - 6.0 µg/m³, Carbon Monoxide (as CO) - 0.5 mg/m³, Ozone (as O₃) - 20 µg/m³, Ammonia (as NH₃) - 20 µg/m³, Lead (as Pb) - 0.1 µg/m³, Nickel (as Ni) - 1.0 ng/m³, Arsenic (as As) - 1.0 ng/m³, Benzene (as C₆H₆) - 5.0 µg/m³, Banzo a-pyrene (BaP) - 1.0 ng/m³

ASHUTOSH SRIVASTAVA
Deputy Technical Manager
Authorised Signatory

Note: 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker,
Panipat (Haryana)

Sample Description: Ambient Air Quality Monitoring

Sampling Method: IS:5182 (Part-14)-2000

Work order Item: Panipat Naphtha Cracker (Table-V)

Sampling Location: Roof of Quality Control Lab

Report No. AAL ENV-20250725002

Date of Receiving: 25/07/2025

Date of Starting: 25/07/2025

Date of Completion: 31/07/2025

Date of Reporting: 31/07/2025

Sampling Duration: 24:00 Hrs

Sampling Done By: AAL

TEST RESULT

| Test Parameters→ Date of Sampling↓ | PM _{2.5} (µg/m ³) | PM ₁₀ (µg/m ³) | SO ₂ (µg/m ³) | NO ₂ (µg/m ³) | CO (mg/m ³) | O ₃ (µg/m ³) | NH ₃ (µg/m ³) | Pb (µg/m ³) | As (ng/m ³) | Ni (ng/m ³) | C ₆ H ₆ (µg/m ³) | B(a)P (ng/m ³) |
|---------------------------------------|---|--|---|---|----------------------------|--|---|----------------------------|----------------------------|----------------------------|---|-------------------------------|
| 1 01/07/2025 | 50.3 | 95.6 | 14.7 | 30.9 | 0.93 | 30.6 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.85 | BLQ (LOQ=1.0) |
| 2 04/07/2025 | 42.9 | 89.2 | 13.4 | 27.2 | 0.92 | 34.5 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.72 | BLQ (LOQ=1.0) |
| 3 07/07/2025 | 48.7 | 86.3 | 11.5 | 26.9 | 0.95 | 31.7 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.88 | BLQ (LOQ=1.0) |
| 4 10/07/2025 | 45.3 | 84.5 | 16.3 | 31.4 | 0.86 | 35.8 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.91 | BLQ (LOQ=1.0) |
| 5 14/07/2025 | 40.2 | 82.6 | 18.9 | 34.6 | 1.01 | 33.9 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.73 | BLQ (LOQ=1.0) |
| 6 17/07/2025 | 47.3 | 91.3 | 12.1 | 28.5 | 0.99 | 32.2 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.86 | BLQ (LOQ=1.0) |
| 7 21/07/2025 | 43.5 | 87.9 | 17.6 | 33.7 | 0.84 | 36.4 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.76 | BLQ (LOQ=1.0) |
| 8 24/07/2025 | 39.2 | 78.1 | 15.9 | 35.4 | 0.96 | 34.8 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.75 | BLQ (LOQ=1.0) |
| Maximum | 50.3 | 95.6 | 18.9 | 35.4 | 1.01 | 36.4 | - | - | - | - | 0.91 | - |
| Minimum | 39.2 | 78.1 | 11.5 | 26.9 | 0.84 | 30.6 | - | - | - | - | 0.72 | - |
| Average | 44.7 | 86.9 | 15.1 | 31.1 | 0.93 | 33.7 | - | - | - | - | 0.81 | - |
| NAAQ Standard | 60 | 100 | 80 | 80 | 2 | 100 | 400 | 1 | 6 | 20 | 5 | 1 |

****End of Report****

Remarks : 1. NAAQS= National Ambient Air Quality Standard, 2. BLQ=Below Limit of Quantification, 3. LOQ=Limit of Quantification

Test Method as Follows :-

Particulate Matter, PM_{2.5}-IS-5182(P-24)-2019, Particulate Matter, PM₁₀-IS-5182(P-23)-2006, Sulphur Dioxide (as SO₂)-IS-5182 (P-2/Sec-1)-2023, Nitrogen Dioxide (as NO₂)-IS-5182(P-6)-2006, Carbon Monoxide (as CO)-IS-5182(P-10)-1999, Ozone (as O₃)-IS-5182(P-9)-1974, Ammonia (as NH₃)-IS-5182(P-25)-2018, Lead (as Pb)-AAL/SOP/ENV/008-2023, Nickel (as Ni)-AAL/SOP/ENV/008-2023, Arsenic (as As)-AAL/SOP/ENV/008-2023, Benzene (as C₆H₆)-AAL/SOP/ENV/019-2022, Banzo a-pyrene (BaP)-AAL/SOP/ENV/018-2022

Detection Limit as Follows :-

Particulate Matter, PM_{2.5}- 5.0 µg/m³, Particulate Matter, PM₁₀-10.0 µg/m³, Sulphur Dioxide (as SO₂)- 5.0 µg/m³, Nitrogen Dioxide (as NO₂)- 6.0 µg/m³, Carbon Monoxide (as CO)- 0.5 mg/m³, Ozone (as O₃)- 20 µg/m³, Ammonia (as NH₃)- 20 µg/m³, Lead (as Pb)- 0.1 µg/m³, Nickel (as Ni)- 1.0 ng/m³, Arsenic (as As)- 1.0 ng/m³, Benzene (as C₆H₆)- 5.0 µg/m³, Banzo a-pyrene (BaP)- 1.0 ng/m³

ASHUTOSH SRIVASTAVA
Deputy Technical Signatory

- Note:** 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker,
Panipat (Haryana)

Sample Description: Ambient Air Quality Monitoring

Sampling Method: IS:5182 (Part-14)-2000

Work order Item: Panipat Naphtha Cracker (Table-V)

Sampling Location: Roof of Quality Control Lab

Report No. AAL ENV-20250628086

Date of Receiving: 28/06/2025

Date of Starting: 28/06/2025

Date of Completion: 02/07/2025

Date of Reporting: 02/07/2025

Sampling Duration: 24:00 Hrs

Sampling Done By: AAL

TEST RESULT

| Test Parameters→ Date of Sampling↓ | PM _{2.5} (µg/m ³) | PM ₁₀ (µg/m ³) | SO ₂ (µg/m ³) | NO ₂ (µg/m ³) | CO (mg/m ³) | O ₃ (µg/m ³) | NH ₃ (µg/m ³) | Pb (µg/m ³) | As (ng/m ³) | Ni (ng/m ³) | C ₆ H ₆ (µg/m ³) | B(a)P (ng/m ³) |
|---------------------------------------|---|--|---|---|----------------------------|--|---|----------------------------|----------------------------|----------------------------|---|-------------------------------|
| 1 02/06/2025 | 51.7 | 124.5 | 16.2 | 30.3 | 0.77 | 36.6 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.69 | BLQ (LOQ=1.0) |
| 2 05/06/2025 | 49.2 | 127.3 | 18.7 | 32.2 | 0.89 | 35.1 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.71 | BLQ (LOQ=1.0) |
| 3 09/06/2025 | 53.9 | 119.7 | 19.4 | 36.5 | 0.91 | 32.7 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.89 | BLQ (LOQ=1.0) |
| 4 12/06/2025 | 50.7 | 110.1 | 21.5 | 35.6 | 0.88 | 30.5 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.86 | BLQ (LOQ=1.0) |
| 5 16/06/2025 | 47.2 | 128.8 | 16.3 | 31.4 | 0.76 | 34.3 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.86 | BLQ (LOQ=1.0) |
| 6 19/06/2025 | 45.4 | 113.7 | 15.8 | 29.3 | 0.85 | 36.8 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.89 | BLQ (LOQ=1.0) |
| 7 23/06/2025 | 48.3 | 121.5 | 19.2 | 33.9 | 0.99 | 31.5 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.94 | BLQ (LOQ=1.0) |
| 8 26/06/2025 | 54.7 | 118.9 | 20.4 | 34.6 | 0.71 | 33.9 | BLQ (LOQ=20.0) | BLQ (LOQ=0.1) | BLQ (LOQ=1.0) | BLQ (LOQ=1.0) | 0.72 | BLQ (LOQ=1.0) |
| Maximum | 54.7 | 128.8 | 21.5 | 36.5 | 0.99 | 36.8 | - | - | - | - | 0.94 | - |
| Minimum | 45.4 | 110.1 | 15.8 | 29.3 | 0.71 | 30.5 | - | - | - | - | 0.69 | - |
| Average | 50.1 | 120.6 | 18.4 | 33.0 | 0.85 | 33.9 | - | - | - | - | 0.82 | - |
| NAAQ Standard | 60 | 100 | 80 | 80 | 2 | 100 | 400 | 1 | 6 | 20 | 5 | 1 |

****End of Report****

Remarks : 1. NAAQS= National Ambient Air Quality Standard, 2. BLQ=Below Limit of Quantification, 3. LOQ=Limit of Quantification

Test Method as Follows:-

Particulate Matter, PM_{2.5}-IS-5182(P-24)-2019, Particulate Matter, PM₁₀-IS-5182(P-23)-2006, Sulphur Dioxide (as SO₂)-IS-5182 (P-2/Sec-1)-2023, Nitrogen Dioxide (as NO₂)-IS-5182(P-6)-2006, Carbon Monoxide (as CO)-IS-5182(P-10)-1999, Ozone (as O₃)-IS-5182(P-9)-1974, Ammonia (as NH₃)-IS-5182(P-25)-2018, Lead (as Pb)-AAL/SOP/ENV/008-2023, Nickel (as Ni)-AAL/SOP/ENV/008-2023, Arsenic (as As)-AAL/SOP/ENV/008-2023, Benzene (as C₆H₆)-AAL/SOP/ENV/019-2022, Banzo a-pyrene (BaP)-AAL/SOP/ENV/018-2022

Detection Limit as Follows:-

Particulate Matter, PM_{2.5}- 5.0 µg/m³, Particulate Matter, PM₁₀-10.0 µg/m³, Sulphur Dioxide (as SO₂)- 5.0 µg/m³, Nitrogen Dioxide (as NO₂)- 6.0 µg/m³, Carbon Monoxide (as CO)- 0.5 mg/m³, Ozone (as O₃)- 20 µg/m³, Ammonia (as NH₃)- 20 µg/m³, Lead (as Pb)- 0.1 µg/m³, Nickel (as Ni)- 1.0 ng/m³, Arsenic (as As)- 1.0 ng/m³, Benzene (as C₆H₆)- 5.0 µg/m³, Banzo a-pyrene (BaP)- 1.0 ng/m³

ASHUTOSH SRIVASTAVA
Deputy Technical Manager
Authorised Signatory

- Note:** 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker, Panipat (Haryana)

Report No. AAL ENV-2025/031010

Sample Description: Stack Emission

Date of Receiving: 31/10/2025

Sampling Method: IS:11255

Date of Starting: 31/10/2025

Work order Item: Panipat Naphtha Cracker (Table-W)

Date of Completion: 05/11/2025

Date of Reporting: 05/11/2025

Sampling Done By: AAL

STACK DETAILS

| S/N | Date of Sampling | Detail of Stack | Ambient Temp. (°C) | Stack Temp. (°C) | Stack Dia. (m) | Stack Height (m) | Flue Gas Velocity (m/sec) |
|-----|------------------|-----------------|--------------------|------------------|----------------|------------------|---------------------------|
| 1 | 25/10/2025 | NCU H100 | 35 | 188 | 3.1 | 58 | 10.51 |
| 2 | 25/10/2025 | NCU H200 | 35 | 230 | 3.1 | 58 | 10.89 |
| 3 | 25/10/2025 | NCU H300 | 36 | 224 | 3.1 | 58 | 11.00 |
| 4 | 25/10/2025 | NCU H400 | 36 | 218 | 3.1 | 58 | 10.84 |
| 5 | 27/10/2025 | NCU H500 | 35 | 224 | 3.1 | 58 | 10.64 |
| 6 | 27/10/2025 | NCU H700 | 35 | 212 | 3.1 | 58 | 10.42 |
| 7 | 27/10/2025 | NCU H110 | 37 | 217 | 3.1 | 58 | 10.75 |
| 8 | 28/10/2025 | SWING-1 | 36 | 201 | 1.8 | 60 | 10.22 |
| 9 | 28/10/2025 | SWING-2 | 35 | 226 | 1.8 | 60 | 10.66 |
| 10 | 28/10/2025 | MEG -WHB | 35 | 203 | 0.85 | 35 | 10.42 |
| 11 | 29/10/2025 | CPP HRSG1 | 34 | 231 | 3.3 | 70 | 10.44 |
| 12 | 29/10/2025 | CPP HRSG2 | 34 | 202 | 3.3 | 70 | 10.41 |
| 13 | 29/10/2025 | CPP HRSG3 | 35 | 198 | 3.3 | 70 | 10.32 |
| 14 | 30/10/2025 | CPP HRSG4 | 35 | 195 | 3.3 | 70 | 10.24 |
| 15 | 30/10/2025 | CPP HRSG5 | 38 | 207 | 3.3 | 70 | 10.19 |
| 16 | 30/10/2025 | UB Boiler-1 | 36 | 219 | 3.3 | 100 | 10.86 |

TEST RESULT

| S/N | Date of Sampling | Detail of Stack Unit→ | Particulate Matter (PM) | | Sulphur Dioxide (SO ₂) | | | Oxide of Nitrogen (NO _x) | | | Carbon Monoxide (as CO) | | |
|--|------------------|--------------------------|-------------------------|-------|------------------------------------|------|-------|--------------------------------------|-------|-------|-------------------------|------|-------|
| | | | mg/Nm ³ | kg/hr | mg/Nm ³ | ppm | kg/hr | mg/Nm ³ | ppm | kg/hr | mg/Nm ³ | ppm | kg/hr |
| 1 | 25/10/2025 | NCU H100 | 9.1 | 1.64 | 6.9 | 2.41 | 1.24 | 80.1 | 39.02 | 14.39 | 8.6 | 6.88 | 1.55 |
| 2 | 25/10/2025 | NCU H200 | 8.2 | 1.40 | 7.4 | 2.59 | 1.26 | 77.6 | 37.80 | 13.24 | 8.1 | 6.52 | 1.38 |
| 3 | 25/10/2025 | NCU H300 | 8.6 | 1.50 | 7.5 | 2.62 | 1.21 | 82.5 | 40.19 | 14.39 | 6.8 | 5.44 | 1.19 |
| 4 | 25/10/2025 | NCU H400 | 9.7 | 1.69 | 8.9 | 3.11 | 1.55 | 88.2 | 42.96 | 15.36 | 7.4 | 5.92 | 1.29 |
| 5 | 27/10/2025 | NCU H500 | 9.4 | 1.59 | 7.1 | 2.48 | 1.20 | 90.1 | 43.89 | 15.21 | 8.1 | 6.48 | 1.37 |
| 6 | 27/10/2025 | NCU H700 | 8.2 | 1.39 | 7.3 | 2.55 | 1.24 | 87.2 | 42.47 | 14.78 | 8.7 | 6.96 | 1.47 |
| 7 | 27/10/2025 | NCU H110 | 9.6 | 1.66 | 8.8 | 3.08 | 1.52 | 86.1 | 41.94 | 14.89 | 7.9 | 6.32 | 1.37 |
| 8 | 28/10/2025 | SWING-1 | 5.2 | 0.30 | 11.3 | 3.95 | 0.65 | 110.4 | 53.77 | 6.33 | 11.2 | 8.96 | 0.64 |
| 9 | 28/10/2025 | SWING-2 | 5.6 | 0.32 | 10.1 | 3.53 | 0.57 | 114.6 | 55.82 | 6.51 | 9.1 | 7.28 | 0.52 |
| 10 | 28/10/2025 | MEG -WHB | 8.5 | 0.11 | 14.2 | 4.97 | 0.18 | 109.2 | 53.19 | 1.42 | 8.2 | 6.56 | 0.11 |
| 11 | 29/10/2025 | CPP HRSG1 | 9.1 | 1.68 | 7.8 | 2.73 | 1.44 | 90.2 | 43.94 | 16.70 | 8.5 | 6.82 | |
| 12 | 29/10/2025 | CPP HRSG2 | 8.9 | 1.72 | 8.1 | 2.82 | 1.58 | 93.2 | 44.13 | 17.88 | 8.1 | 6.78 | 1.57 |
| 13 | 29/10/2025 | CPP HRSG3 | 9.7 | 1.90 | 8.9 | 3.11 | 1.74 | 95.7 | 46.61 | 18.73 | 6.3 | 5.04 | 1.53 |
| 14 | 30/10/2025 | CPP HRSG4 | 8.4 | 1.64 | 8.2 | 2.87 | 1.60 | 90.3 | 43.98 | 17.65 | 6.7 | 5.36 | 1.23 |
| 15 | 30/10/2025 | CPP HRSG5 | 9.1 | 1.73 | 8.6 | 3.01 | 1.63 | 84.6 | 41.21 | 16.05 | 7.1 | 5.68 | 1.31 |
| 16 | 30/10/2025 | UB Boiler-1 | 8.9 | 1.75 | 9.2 | 3.22 | 1.81 | 88.9 | 43.30 | 17.52 | 8.2 | 6.56 | 1.62 |
| Permissible limits (mg/Nm ³) | | | Gas | | 50 | | | 350 | | | 150 | | |
| | | | liquid | | 1700 | | | 450 | | | 200 | | |
| | | | FCCU | | - | | | - | | | 400 | | |

ND=Not Detected

****End of Report****

Remarks:

Test Method: - Particulate Matter (as PM) IS 11255(P-1)-1985, Sulphur Dioxide (as SO₂) IS 11255(P-2)-1985, Oxide of Nitrogen (as NO_x) IS 11255(P-3)-1985, Carbon Monoxide (as CO) IS 13270-1992

ASHUTOSH SRIVASTAVA

Technical Manager

Authorised Signatory

- Note:** 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker, Panipat (Haryana)

Sample Description: Stack Emission

Sampling Method: IS:11255

Work order Item: Panipat Naphtha Cracker (Table-W)

Report No. AAL ENV-20251031010A

Date of Receiving: 31/10/2025

Date of Starting: 31/10/2025

Date of Completion: 05/11/2025

Date of Reporting: 05/11/2025

Sampling Done By: AAL

STACK DETAILS

| S/N | Date of Sampling | Detail of Stack | Ambient Temp. (°C) | Stack Temp. (°C) | Stack Dia. (m) | Stack Height (m) | Flue Gas Velocity (m/sec) |
|-----|------------------|-----------------|--------------------|------------------|----------------|------------------|---------------------------|
| 1 | 25/10/2025 | NCU H100 | 35 | 188 | 3.1 | 58 | 10.51 |
| 2 | 25/10/2025 | NCU H200 | 35 | 230 | 3.1 | 58 | 10.89 |
| 3 | 25/10/2025 | NCU H300 | 36 | 224 | 3.1 | 58 | 11.00 |
| 4 | 25/10/2025 | NCU H400 | 36 | 218 | 3.1 | 58 | 10.84 |
| 5 | 27/10/2025 | NCU H500 | 35 | 224 | 3.1 | 58 | 10.64 |
| 6 | 27/10/2025 | NCU H1700 | 35 | 212 | 3.1 | 58 | 10.42 |
| 7 | 27/10/2025 | NCU H110 | 37 | 217 | 3.1 | 58 | 10.75 |
| 8 | 28/10/2025 | SWING-1 | 36 | 201 | 1.8 | 60 | 10.22 |
| 9 | 28/10/2025 | SWING-2 | 35 | 226 | 1.8 | 60 | 10.66 |
| 10 | 28/10/2025 | MEG -WHB | 35 | 203 | 0.85 | 35 | 10.42 |
| 11 | 29/10/2025 | CPP HRSG1 | 34 | 231 | 3.3 | 70 | 10.44 |
| 12 | 29/10/2025 | CPP HRSG2 | 34 | 202 | 3.3 | 70 | 10.41 |
| 13 | 29/10/2025 | CPP HRSG3 | 35 | 198 | 3.3 | 70 | 10.32 |
| 14 | 30/10/2025 | CPP HRSG4 | 35 | 195 | 3.3 | 70 | 10.24 |
| 15 | 30/10/2025 | CPP HRSG5 | 38 | 207 | 3.3 | 70 | 10.19 |
| 16 | 30/10/2025 | UB Boiler-1 | 36 | 219 | 3.3 | 100 | 10.86 |

TEST RESULT

| S/N | Date of Sampling | Detail of Stack Unit→ | Nickel & Vanadium (as Ni & V) | | |
|--|------------------|--------------------------|----------------------------------|-----|-------|
| | | | mg/Nm ³ | ppm | kg/hr |
| 1 | 25/10/2025 | NCU H100 | ND | - | - |
| 2 | 25/10/2025 | NCU H200 | ND | - | - |
| 3 | 25/10/2025 | NCU H300 | ND | - | - |
| 4 | 25/10/2025 | NCU H400 | ND | - | - |
| 5 | 27/10/2025 | NCU H500 | ND | - | - |
| 6 | 27/10/2025 | NCU H1700 | ND | - | - |
| 7 | 27/10/2025 | NCU H110 | ND | - | - |
| 8 | 28/10/2025 | SWING-1 | ND | - | - |
| 9 | 28/10/2025 | SWING-2 | ND | - | - |
| 10 | 28/10/2025 | MEG -WHB | ND | - | - |
| 11 | 29/10/2025 | CPP HRSG1 | ND | - | - |
| 12 | 29/10/2025 | CPP HRSG2 | ND | - | - |
| 13 | 29/10/2025 | CPP HRSG3 | ND | - | - |
| 14 | 30/10/2025 | CPP HRSG4 | ND | - | - |
| 15 | 30/10/2025 | CPP HRSG5 | ND | - | - |
| 16 | 30/10/2025 | UB Boiler-1 | ND | - | - |
| Permissible limits (mg/Nm ³) | | | Gas | - | - |
| | | | liquid | - | - |
| | | | FCCU | 5 | - |

ND=Not Detected

****End of Report****

Remarks:

Test Method: - Nickel & Vanadium USEPA Method 29 by AAS

ASHUTOSH SRIVASTAVA
Technical Manager
Authorised Signatory

- Note:** 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker, Panipat (Haryana)

Report No. AAL ENV-20250830004

Sample Description: Stack Emission

Date of Receiving: 30/08/2025

Sampling Method: IS:11255

Date of Starting: 30/08/2025

Work order Item: Panipat Naphtha Cracker (Table-W)

Date of Completion: 04/09/2025

Date of Reporting: 04/09/2025

Sampling Done By: AAL

STACK DETAILS

| S/N | Date of Sampling | Detail of Stack | Ambient Temp. (°C) | Stack Temp. (°C) | Stack Dia. (m) | Stack Height (m) | Flue Gas Velocity (m/sec) |
|-----|------------------|-----------------|--------------------|------------------|----------------|------------------|---------------------------|
| 1 | 26/08/2025 | NCU H300 | 37 | 224 | 3.1 | 58 | 11.00 |
| 2 | 26/08/2025 | NCU H400 | 37 | 180 | 3.1 | 58 | 10.42 |
| 3 | 26/08/2025 | NCU H500 | 37 | 215 | 3.1 | 58 | 10.55 |
| 4 | 27/08/2025 | NCU H600 | 37 | 216 | 3.1 | 58 | 10.47 |
| 5 | 27/08/2025 | NCU H700 | 37 | 204 | 3.1 | 58 | 10.60 |
| 6 | 27/08/2025 | NCU H110 | 34 | 180 | 3.1 | 58 | 10.42 |
| 7 | 28/08/2025 | CPP HRSG1 | 37 | 220 | 3.3 | 70 | 10.33 |
| 8 | 28/08/2025 | CPP HRSG2 | 36 | 189 | 3.3 | 70 | 10.17 |
| 9 | 28/08/2025 | CPP HRSG3 | 36 | 219 | 3.3 | 70 | 10.59 |
| 10 | 29/08/2025 | CPP HRSG5 | 36 | 199 | 3.3 | 70 | 10.11 |
| 11 | 29/08/2025 | UB Boiler-2 | 36 | 222 | 3.3 | 100 | 10.89 |
| 12 | 29/08/2025 | MEG -WHB | 35 | 180 | 0.85 | 35 | 10.16 |
| 13 | 30/08/2025 | SWING-1 | 35 | 183 | 1.8 | 60 | 10.02 |
| 14 | 30/08/2025 | SWING-2 | 35 | 175 | 1.8 | 60 | 10.11 |

TEST RESULT

| S/N | Date of Sampling | Detail of Stack Unit→ | Particulate Matter (PM) | | Sulphur Dioxide (SO ₂) | | | Oxide of Nitrogen (NO _x) | | | Carbon Monoxide (as CO) | | |
|--|------------------|--------------------------|-------------------------|-------|------------------------------------|------|-------|--------------------------------------|-------|-------|-------------------------|------|-------|
| | | | mg/Nm ³ | kg/hr | mg/Nm ³ | ppm | kg/hr | mg/Nm ³ | ppm | kg/hr | mg/Nm ³ | ppm | kg/hr |
| 1 | 26/08/2025 | NCU H300 | 8.9 | 1.55 | 7.3 | 2.55 | 1.27 | 77.4 | 37.70 | 13.50 | 8.4 | 6.72 | 1.47 |
| 2 | 26/08/2025 | NCU H400 | 9.1 | 1.65 | 8.4 | 2.94 | 1.52 | 80.9 | 39.41 | 14.67 | 8.6 | 6.88 | 1.56 |
| 3 | 26/08/2025 | NCU H500 | 9.5 | 1.62 | 7.5 | 2.62 | 1.28 | 84.6 | 41.21 | 14.41 | 7.9 | 6.32 | 1.35 |
| 4 | 27/08/2025 | NCU H600 | 9.2 | 1.55 | 8.9 | 3.11 | 1.50 | 87.1 | 42.13 | 14.70 | 8.2 | 6.56 | 1.38 |
| 5 | 27/08/2025 | NCU H700 | 9.5 | 1.66 | 7.6 | 2.66 | 1.33 | 83.7 | 40.77 | 14.67 | 7.6 | 6.08 | 1.33 |
| 6 | 27/08/2025 | NCU H110 | 8.4 | 1.52 | 6.8 | 2.38 | 1.23 | 70.2 | 34.19 | 12.37 | 7.3 | 5.84 | 1.32 |
| 7 | 28/08/2025 | CPP HRSG1 | 8.1 | 1.52 | 7.5 | 2.62 | 1.40 | 81.3 | 39.60 | 15.22 | 7.1 | 5.68 | 1.33 |
| 8 | 28/08/2025 | CPP HRSG2 | 9.5 | 1.87 | 8.1 | 2.83 | 1.59 | 82.9 | 40.38 | 16.31 | 7.8 | 6.24 | 1.53 |
| 9 | 28/08/2025 | CPP HRSG3 | 8.8 | 1.69 | 7.1 | 2.48 | 1.37 | 85.2 | 41.50 | 16.38 | 6.5 | 5.21 | 1.25 |
| 10 | 29/08/2025 | CPP HRSG5 | 9.3 | 1.78 | 7.7 | 2.69 | 1.47 | 88.6 | 43.10 | 16.95 | 8.2 | 6.56 | 1.57 |
| 11 | 29/08/2025 | UB Boiler-2 | 8.7 | 1.71 | 8.2 | 2.87 | 1.61 | 80.5 | 39.21 | 15.82 | 8.2 | 6.56 | 1.61 |
| 12 | 29/08/2025 | MEG -WHB | 7.7 | 0.10 | 10.1 | 3.53 | 0.13 | 99.5 | 48.47 | 1.32 | 9.7 | 7.76 | 0.12 |
| 13 | 30/08/2025 | SWING-1 | 5.1 | 0.30 | 9.4 | 3.29 | 0.55 | 105.8 | 51.53 | 6.18 | 10.5 | 8.41 | 0.61 |
| 14 | 30/08/2025 | SWING-2 | 5.6 | 0.34 | 8.8 | 3.08 | 0.53 | 101.3 | 49.34 | 6.07 | 9.4 | 7.52 | 0.56 |
| Permissible limits (mg/Nm ³) | | | Gas | | 50 | | | 350 | | | 150 | | |
| | | | liquid | | 1700 | | | 450 | | | 200 | | |
| | | | FCCU | | - | | | - | | | 400 | | |

NBP Not Detected

****End of Report****

Remarks:

Test Method - Particulate Matter (as PM) IS 11255(P-1)-1985, Sulphur Dioxide (as SO₂) IS 11255(P-2)-1985, Oxide of Nitrogen (as NO_x) IS 11255(P-7)-2005, Carbon Monoxide (as CO) IS 13270-1992

ASHUTOSH SRIVASTAVA
Deputy Technical Manager
Authorised Signatory

- Note:**
1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
 2. Total liability of our laboratory is limited to the invoice amount.
 3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
 4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
 5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker, Panipat (Haryana)

Sample Description: Stack Emission

Sampling Method: IS-11255

Work order Item: Panipat Naphtha Cracker (Table-W)

Report No. AAL-ENV-20250830004A

Date of Receiving: 30/08/2025

Date of Starting: 30/08/2025

Date of Completion: 04/09/2025

Date of Reporting: 04/09/2025

Sampling Done By: AAL

STACK DETAILS

| S/N | Date of Sampling | Detail of Stack | Ambient Temp. (°C) | Stack Temp. (°C) | Stack Dia. (m) | Stack Height (m) | Flue Gas Velocity (m/sec) |
|-----|------------------|-----------------|--------------------|------------------|----------------|------------------|---------------------------|
| 1 | 26/08/2025 | NCU H300 | 37 | 224 | 3.1 | 58 | 11.00 |
| 2 | 26/08/2025 | NCU H400 | 37 | 180 | 3.1 | 58 | 10.42 |
| 3 | 26/08/2025 | NCU H500 | 37 | 215 | 3.1 | 58 | 10.55 |
| 4 | 27/08/2025 | NCU H600 | 37 | 216 | 3.1 | 58 | 10.47 |
| 5 | 27/08/2025 | NCU H700 | 37 | 204 | 3.1 | 58 | 10.60 |
| 6 | 27/08/2025 | NCU H110 | 34 | 180 | 3.1 | 58 | 10.42 |
| 7 | 28/08/2025 | CPP HRSG1 | 37 | 220 | 3.3 | 70 | 10.33 |
| 8 | 28/08/2025 | CPP HRSG2 | 36 | 189 | 3.3 | 70 | 10.17 |
| 9 | 28/08/2025 | CPP HRSG3 | 36 | 219 | 3.3 | 70 | 10.59 |
| 10 | 29/08/2025 | CPP HRSG5 | 36 | 199 | 3.3 | 70 | 10.11 |
| 11 | 29/08/2025 | UB Boiler-2 | 36 | 222 | 3.3 | 100 | 10.89 |
| 12 | 29/08/2025 | MEG -WHB | 35 | 180 | 0.85 | 35 | 10.16 |
| 13 | 30/08/2025 | SWING-1 | 35 | 183 | 1.8 | 60 | 10.02 |
| 14 | 30/08/2025 | SWING-2 | 35 | 175 | 1.8 | 60 | 10.11 |

TEST RESULT

| S/N | Date of Sampling | Detail of Stack Unit→ | Nickel & Vanadium (as Ni & V) | | |
|--|------------------|--------------------------|----------------------------------|-----|-------|
| | | | mg/Nm ³ | ppm | kg/hr |
| 1 | 26/08/2025 | NCU H300 | ND | - | - |
| 2 | 26/08/2025 | NCU H400 | ND | - | - |
| 3 | 26/08/2025 | NCU H500 | ND | - | - |
| 4 | 27/08/2025 | NCU H600 | ND | - | - |
| 5 | 27/08/2025 | NCU H700 | ND | - | - |
| 6 | 27/08/2025 | NCU H110 | ND | - | - |
| 7 | 28/08/2025 | CPP HRSG1 | ND | - | - |
| 8 | 28/08/2025 | CPP HRSG2 | ND | - | - |
| 9 | 28/08/2025 | CPP HRSG3 | ND | - | - |
| 10 | 29/08/2025 | CPP HRSG5 | ND | - | - |
| 11 | 29/08/2025 | UB Boiler-2 | ND | - | - |
| 12 | 29/08/2025 | MEG -WHB | ND | - | - |
| 13 | 30/08/2025 | SWING-1 | ND | - | - |
| 14 | 30/08/2025 | SWING-2 | ND | - | - |
| Permissible limits (mg/Nm ³) | | | Gas | - | - |
| | | | Liquid | 5 | - |
| | | | FCCU | - | - |

ND=Not Detected

****End of Report****

Remarks:

Test Method: - Nickel & Vanadium USEPA Method 29 by AAS

ASHUTOSH SRIVASTAVA
Deputy Technical Manager
Authorised Signatory

- Note:** 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker, Panipat (Haryana)

Report No. AAL ENV-20250621029

Sample Description: Stack Emission

Date of Receiving: 21/06/2025

Sampling Method: IS:11255

Date of Starting: 21/06/2025

Work order Item: Panipat Naphtha Cracker (Table-W)

Date of Completion: 26/06/2025

Date of Reporting: 26/06/2025

Sampling Done By: AAL

STACK DETAILS

| S/N | Date of Sampling | Detail of Stack | Ambient Temp. (°C) | Stack Temp. (°C) | Stack Dia. (m) | Stack Height (m) | Flue Gas Velocity (m/sec) |
|-----|------------------|-----------------|--------------------|------------------|----------------|------------------|---------------------------|
| 1 | 12/06/2025 | NCU H100 | 35 | 184 | 3.1 | 58 | 9.45 |
| 2 | 12/06/2025 | NCU H200 | 36 | 219 | 3.1 | 58 | 9.76 |
| 3 | 12/06/2025 | NCU H300 | 35 | 221 | 3.1 | 58 | 9.51 |
| 4 | 13/06/2025 | NCU H400 | 36 | 185 | 3.1 | 58 | 9.68 |
| 5 | 13/06/2025 | NCU H500 | 37 | 218 | 3.1 | 58 | 10.30 |
| 6 | 13/06/2025 | NCU H600 | 37 | 214 | 3.1 | 58 | 10.15 |
| 7 | 16/06/2025 | CPP HRSG-1 | 38 | 215 | 3.3 | 70 | 10.20 |
| 8 | 16/06/2025 | CPP HRSG-2 | 37 | 240 | 3.3 | 70 | 9.84 |
| 9 | 17/06/2025 | CPP HRSG-3 | 37 | 170 | 3.3 | 70 | 10.35 |
| 10 | 17/06/2025 | CPP HRSG-4 | 36 | 179 | 3.3 | 70 | 10.41 |
| 11 | 18/06/2025 | SWING-1 | 37 | 185 | 1.8 | 60 | 9.99 |
| 12 | 18/06/2025 | SWING-2 | 37 | 216 | 1.8 | 60 | 9.71 |
| 13 | 20/06/2025 | UB Boiler-2 | 35 | 230 | 3.3 | 100 | 9.72 |

TEST RESULT

| S/N | Date of Sampling | Detail of Stack Unit→ | Particulate Matter (PM) | | Sulphur Dioxide (SO ₂) | | | Oxide of Nitrogen (NO _x) | | | Carbon Monoxide (as CO) | | |
|--|------------------|--------------------------|-------------------------|-------|------------------------------------|------|-------|--------------------------------------|-------|-------|-------------------------|------|-------|
| | | | mg/Nm ³ | kg/hr | mg/Nm ³ | ppm | kg/hr | mg/Nm ³ | ppm | kg/hr | mg/Nm ³ | ppm | kg/hr |
| 1 | 12/06/2025 | NCU H100 | 7.4 | 1.21 | 7.4 | 2.59 | 1.21 | 80.1 | 39.02 | 13.06 | 8.9 | 7.12 | 1.45 |
| 2 | 12/06/2025 | NCU H200 | 7.6 | 1.19 | 8.5 | 2.97 | 1.33 | 82.5 | 40.19 | 12.90 | 7.4 | 5.96 | 1.16 |
| 3 | 12/06/2025 | NCU H300 | 7.1 | 1.08 | 7.9 | 2.76 | 1.20 | 76.9 | 39.46 | 11.67 | 7.2 | 5.84 | 1.11 |
| 4 | 13/06/2025 | NCU H400 | 8.5 | 1.42 | 8.4 | 2.94 | 1.40 | 74.1 | 36.09 | 12.35 | 8.1 | 6.16 | 1.25 |
| 5 | 13/06/2025 | NCU H500 | 8.2 | 1.36 | 8.1 | 2.83 | 1.34 | 86.3 | 42.04 | 14.27 | 8.2 | 6.56 | 1.36 |
| 6 | 13/06/2025 | NCU H600 | 9.1 | 1.30 | 8.5 | 2.97 | 1.42 | 85.4 | 40.27 | 14.21 | 9.7 | 7.76 | 1.59 |
| 7 | 16/06/2025 | CPP HRSG-1 | 8.6 | 1.64 | 8.5 | 2.97 | 1.59 | 90.2 | 42.91 | 16.84 | 7.6 | 6.08 | 1.42 |
| 8 | 16/06/2025 | CPP HRSG-2 | 8.3 | 1.42 | 8.7 | 3.04 | 1.49 | 90.8 | 39.50 | 15.56 | 6.3 | 5.04 | 1.08 |
| 9 | 17/06/2025 | CPP HRSG-3 | 9.4 | 1.96 | 9.1 | 3.10 | 1.90 | 95.1 | 43.94 | 19.81 | 7.2 | 7.76 | 1.50 |
| 10 | 17/06/2025 | CPP HRSG-4 | 9.5 | 1.95 | 9.3 | 3.25 | 1.91 | 81.1 | 46.32 | 16.69 | 6.8 | 5.44 | 1.40 |
| 11 | 18/06/2025 | SWING-1 | 4.7 | 0.28 | 11.3 | 3.95 | 0.66 | 107.5 | 44.23 | 6.23 | 10.5 | 8.42 | 0.61 |
| 12 | 18/06/2025 | SWING-2 | 4.8 | 0.25 | 9.1 | 3.18 | 0.48 | 103.7 | 52.36 | 5.45 | 9.2 | 7.36 | 0.48 |
| 13 | 20/06/2025 | UB Boiler-2 | 8.3 | 1.43 | 8.4 | 2.94 | 1.48 | 88.1 | 44.30 | 16.23 | 9.1 | 7.28 | 1.57 |
| Permissible limits (mg/Nm ³) | | | Gas | | 50 | | | 350 | | | 150 | | |
| | | | liquid | | 1700 | | | 450 | | | 200 | | |
| | | | FCCU | | - | | | - | | | 400 | | |
| | | | | | | | | | | | | | |

ND=Not Detected

****End of Report****

Remarks:

Test Method: - Particulate Matter (as PM) IS 11255(P-1)-1985, Sulphur Dioxide (as SO₂) IS 11255(P-2)-1985, Oxide of Nitrogen (as NO_x) IS 11255(P-7)-2005, Carbon Monoxide (as CO) IS 13270-1992

ASHUTOSH SRIVASTAVA
Deputy Technical Manager
Authorised Signatory

- Note:** 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker, Panipat (Haryana)

Report No. AAL ENV-20250621029A

Sample Description: Stack Emission

Date of Receiving: 21/06/2025

Sampling Method: IS:11255

Date of Starting: 21/06/2025

Work order Item: Panipat Naphtha Cracker (Table-W)

Date of Completion: 26/06/2025

Date of Reporting: 26/06/2025

Sampling Done By: AAL

STACK DETAILS

| S/N | Date of Sampling | Detail of Stack | Ambient Temp. (°C) | Stack Temp. (°C) | Stack Dia. (m) | Stack Height (m) | Flue Gas Velocity (m/sec) |
|-----|------------------|-----------------|--------------------|------------------|----------------|------------------|---------------------------|
| 1 | 12/06/2025 | NCU H100 | 35 | 184 | 3.1 | 58 | 9.45 |
| 2 | 12/06/2025 | NCU H200 | 36 | 219 | 3.1 | 58 | 9.76 |
| 3 | 12/06/2025 | NCU H300 | 35 | 221 | 3.1 | 58 | 9.51 |
| 4 | 13/06/2025 | NCU H400 | 36 | 185 | 3.1 | 58 | 9.68 |
| 5 | 13/06/2025 | NCU H500 | 37 | 218 | 3.1 | 58 | 10.30 |
| 6 | 13/06/2025 | NCU H600 | 37 | 214 | 3.1 | 58 | 10.15 |
| 7 | 16/06/2025 | CPP HRSG-1 | 38 | 215 | 3.3 | 70 | 10.20 |
| 8 | 16/06/2025 | CPP HRSG-2 | 37 | 240 | 3.3 | 70 | 9.84 |
| 9 | 17/06/2025 | CPP HRSG-3 | 37 | 170 | 3.3 | 70 | 10.35 |
| 10 | 17/06/2025 | CPP HRSG-4 | 36 | 179 | 3.3 | 70 | 10.41 |
| 11 | 18/06/2025 | SWING-1 | 37 | 185 | 1.8 | 60 | 9.99 |
| 12 | 18/06/2025 | SWING-2 | 37 | 216 | 1.8 | 60 | 9.71 |
| 13 | 20/06/2025 | UB Boiler-2 | 35 | 230 | 3.3 | 100 | 9.72 |

TEST RESULT

| S/N | Date of Sampling | Detail of Stack Unit→ | Nickel & Vanadium (as Ni & V) | | |
|--|------------------|--------------------------|----------------------------------|-----|-------|
| | | | mg/Nm ³ | ppm | kg/hr |
| 1 | 12/06/2025 | NCU H100 | ND | - | - |
| 2 | 12/06/2025 | NCU H200 | ND | - | - |
| 3 | 12/06/2025 | NCU H300 | ND | - | - |
| 4 | 13/06/2025 | NCU H400 | ND | - | - |
| 5 | 13/06/2025 | NCU H500 | ND | - | - |
| 6 | 13/06/2025 | NCU H600 | ND | - | - |
| 7 | 16/06/2025 | CPP HRSG-1 | ND | - | - |
| 8 | 16/06/2025 | CPP HRSG-2 | ND | - | - |
| 9 | 17/06/2025 | CPP HRSG-3 | ND | - | - |
| 10 | 17/06/2025 | CPP HRSG-4 | ND | - | - |
| 11 | 18/06/2025 | SWING-1 | ND | - | - |
| 12 | 18/06/2025 | SWING-2 | ND | - | - |
| 13 | 20/06/2025 | UB Boiler-2 | ND | - | - |
| Permissible limits (mg/Nm ³) | | | Gas | - | - |
| | | | Liquid | 5 | - |
| | | | FCCU | - | - |
| | | | | - | - |

ND= Not Detected

****End of Report****

Remarks:

Test Method: - Nickel & Vanadium USEPA Method 29 by AAS

ASHUTOSH SRIVASTAVA
Deputy Technical Manager
Authorised Signatory

Note: 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker,
Panipat (Haryana)

Report No. AAL WQT-20251118005

Date of Receiving: 18/11/2025

Date of Starting: 18/11/2025

Date of Completion: 25/11/2025

Date of Reporting: 25/11/2025

Sample Quantity: 2 Litre

Sample Packing Condition: Plastic Can

Sample Collected By: AAL

Sample Description: Effluent Water Sample
Work order Item: Panipat Naphtha Cracker (Table-Q)
Sample Collection Date: 17/11/2025
Sample ID: ETP Outlet Water

TEST RESULT

| S. No. | Test Parameters | Unit | Results | Permissible Limits (MINAS) | Test Methods |
|--------|--|------|----------------|----------------------------|---|
| 1 | pH Value | - | 7.67 | 6.5 - 8.5 | IS 3025(P-11)-2022 |
| 2 | Total Suspended Solids | mg/l | 29.0 | 100 Max. | IS 3025 (P-17)-2022 |
| 3 | Biochemical Oxygen Demand (BOD - 3 days at 27°C) | mg/l | 21.5 | 30 Max. | IS 3025(P-44)-2023 |
| 4 | Chemical Oxygen Demand (COD) | mg/l | 112.0 | 250 Max. | IS 3025(P-58)-2023 |
| 5 | Cyanide (as CN) | mg/l | BLQ(L.OQ=0.05) | 0.2 Max. | APHA 4500 CN E 24 th Ed-2023 |
| 6 | Chromium (as Cr) | mg/l | BLQ(L.OQ=0.03) | 2.0 Max. | IS 3025(P-2)-2019 |
| 7 | Hexa Chromium (as Cr ⁺⁶) | mg/l | BLQ(L.OQ=0.05) | 0.1 Max. | IS 3025(P-52)-2003 |
| 8 | Sulphide (as S) | mg/l | 0.15 | 2 Max. | IS 3025(P-29)-2022 |
| 9 | Phenols | mg/l | 0.18 | 5 Max. | IS 3025(P-43/Sec-1)-2022 |
| 10 | Fluoride (as F) | mg/l | 1.15 | 15 Max. | APHA 4500-F D 24 th Ed-2023 |

BLQ=Below Limit of Quantification, LOQ=Limit of Quantification.

****End of Report****

ASHUTOSH SRIVASTAVA
Technical Manager
Authorised Signatory

- Note:** 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker,
Panipat (Haryana)

Sample Description: Effluent Water Sample
Work order Item: Panipat Naphtha Cracker (Table-Q)
Sample Collection Date: 24/10/2025
Sample ID: ETP Outlet Water

Report No. AAL WQT-20251025004
Date of Receiving: 25/10/2025
Date of Starting: 25/10/2025
Date of Completion: 30/10/2025
Date of Reporting: 30/10/2025
Sample Quantity: 2 Litre
Sample Packing Condition: Plastic Can
Sample Collected By: AAL

TEST RESULT

| S. No. | Test Parameters | Unit | Results | Permissible Limits (MINAS) | Test Methods |
|--------|--|------|----------------|----------------------------|---|
| 1 | pH Value | - | 7.55 | 6.5 - 8.5 | IS 3025(P-11)-2022 |
| 2 | Total Suspended Solids | mg/l | 26.0 | 100 Max. | IS 3025 (P-17)-2022 |
| 3 | Biochemical Oxygen Demand (BOD - 3 days at 27°C) | mg/l | 23.4 | 30 Max. | IS 3025(P-44)-2023 |
| 4 | Chemical Oxygen Demand (COD) | mg/l | 128.0 | 250 Max. | IS 3025(P-58)-2023 |
| 5 | Cyanide (as CN) | mg/l | BLQ(1.00-0.05) | 0.2 Max. | APHA 4500 CN E 24 th Ed-2023 |
| 6 | Chromium (as Cr) | mg/l | BLQ(0.00-0.01) | 2.0 Max. | IS 3025(P-2)-2019 |
| 7 | Hexa Chromium (as Cr ⁶⁺) | mg/l | BLQ(0.00-0.05) | 0.1 Max. | IS 3025(P-52)-2003 |
| 8 | Sulphide (as S) | mg/l | 0.25 | 2 Max. | IS 3025(P-29)-2022 |
| 9 | Phenols | mg/l | 0.23 | 5 Max. | IS 3025(P-43/Sec-1)-2022 |
| 10 | Fluoride (as F) | mg/l | 1.19 | 15 Max. | APHA 4500-F D 24 th Ed-2023 |

BLQ=Below Limit of Quantification, LOQ=Limit of Quantification.

****End of Report****

ASHUTOSH SRIVASTAVA
Technical Manager
Authorised Signatory

Note: 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker,
Panipat (Haryana)

Sample Description: Effluent Water Sample
Work order Item: Panipat Naphtha Cracker (Table-Q)

Sample Collection Date: 30/09/2025

Sample ID: ETP Outlet Water

Report No. AAL WQT-20250930021

Date of Receiving: 30/09/2025

Date of Starting: 30/09/2025

Date of Completion: 07/10/2025

Date of Reporting: 07/10/2025

Sample Quantity: 2 Litre

Sample Packing Condition: Plastic Can

Sample Collected By: AAL

TEST RESULT

| S. No. | Test Parameters | Unit | Results | Permissible Limits (MINAS) | Test Methods |
|--------|--|------|----------------|----------------------------|---|
| 1 | pH Value | - | 7.48 | 6.5 – 8.5 | IS 3025(P-11)-2022 |
| 2 | Total Suspended Solids | mg/l | 22.0 | 100 Max. | IS 3025 (P-17)-2022 |
| 3 | Biochemical Oxygen Demand (BOD - 3 days at 27°C) | mg/l | 21.0 | 30 Max. | IS 3025(P-44)-2023 |
| 4 | Chemical Oxygen Demand (COD) | mg/l | 116.0 | 250 Max. | IS 3025(P-58)-2023 |
| 5 | Cyanide (as CN) | mg/l | BLQ(L.OQ=0.05) | 0.2 Max. | APHA 4500 CN E 24 th Ed-2023 |
| 6 | Chromium (as Cr) | mg/l | BLQ(L.OQ=0.01) | 2.0 Max. | IS 3025(P-2)-2019 |
| 7 | Hexa Chromium (as Cr ⁶⁺) | mg/l | BLQ(L.OQ=0.05) | 0.1 Max. | IS 3025(P-52)-2003 |
| 8 | Sulphide (as S) | mg/l | 0.23 | 2 Max. | IS 3025(P-29)-2022 |
| 9 | Phenols | mg/l | 0.19 | 5 Max. | IS 3025(P-43/Sec-1)-2022 |
| 10 | Fluoride (as F) | mg/l | 1.17 | 15 Max. | APHA 4500-F D 24 th Ed-2023 |

BLQ=Below Limit of Quantification, L.OQ=Limit of Quantification.

****End of Report****

ASHUTOSH SRIVASTAVA
Technical Manager

Authorised Signatory

- Note:** 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker,
Panipat (Haryana)

Sample Description: Effluent Water Sample
Work order Item: Panipat Naphtha Cracker (Table-Q)
Sample Collection Date: 30/08/2025
Sample ID: ETP Outlet Water

Report No. AAL WQT-20250830008

Date of Receiving: 30/08/2025

Date of Starting: 30/08/2025

Date of Completion: 04/09/2025

Date of Reporting: 04/09/2025

Sample Quantity: 2 Litre

Sample Packing Condition: Plastic Can

Sample Collected By: AAL

TEST RESULT

| S. No. | Test Parameters | Unit | Results | Permissible Limits (MINAS) | Test Methods |
|--------|--|------|---------------|----------------------------|---|
| 1 | pH Value | - | 7.36 | 6.5 – 8.5 | IS 3025(P-11)-2022 |
| 2 | Total Suspended Solids | mg/l | 24.0 | 100 Max. | IS 3025 (P-17)-2022 |
| 3 | Biochemical Oxygen Demand (BOD - 3 days at 27°C) | mg/l | 23.6 | 30 Max. | IS 3025(P-44)-2023 |
| 4 | Chemical Oxygen Demand (COD) | mg/l | 127.0 | 250 Max. | IS 3025(P-58)-2023 |
| 5 | Cyanide (as CN) | mg/l | BLQ(LOQ=0.05) | 0.2 Max. | APHA 4500 CN E 24 th Ed-2023 |
| 6 | Chromium (as Cr) | mg/l | BLQ(LOQ=0.05) | 2.0 Max. | IS 3025(P-2)-2019 |
| 7 | Hexa Chromium (as Cr ⁶⁺) | mg/l | BLQ(LOQ=0.05) | 0.1 Max. | IS 3025(P-52)-2003 |
| 8 | Sulphide (as S) | mg/l | 0.25 | 2 Max. | IS 3025(P-29)-2022 |
| 9 | Phenols | mg/l | 0.23 | 5 Max. | IS 3025(P-43/Sec-1)-2022 |
| 10 | Fluoride (as F) | mg/l | 1.10 | 15 Max. | APHA 4500-F D 24 th Ed-2023 |

BLQ=Below Limit of Quantification, LOQ=Limit of Quantification

****End of Report****

ASHUTOSH SRIVASTAVA
Deputy Technical Manager
Authorised Signatory

- Note:** 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker,
Panipat (Haryana)

Sample Description: Effluent Water Sample
Work order Item: Panipat Naphtha Cracker (Table-Q)
Sample Collection Date: 21/07/2025
Sample ID: ETP Outlet Water

Report No. AAL WQT-20250722007

Date of Receiving: 22/07/2025

Date of Starting: 22/07/2025

Date of Completion: 29/07/2025

Date of Reporting: 29/07/2025

Sample Quantity: 2 Litre

Sample Packing Condition: Plastic Can

Sample Collected By: AAL

TEST RESULT

| S. No. | Test Parameters | Unit | Results | Permissible Limits (MINAS) | Test Methods |
|--------|---|------|---------------|-------------------------------|-----------------------------|
| 1 | pH Value | - | 7.09 | 6.5 – 8.5 | IS 3025(P-11)-2022 |
| 2 | Total Suspended Solids | mg/l | 28.0 | 100 Max. | IS 3025 (P-17)-2022 |
| 3 | Biochemical Oxygen Demand (BOD - 3 days at 27°C) | mg/l | 20.8 | 30 Max. | IS 3025(P-44)-2023 |
| 4 | Chemical Oxygen Demand (COD) | mg/l | 104.0 | 250 Max. | IS 3025(P-58)-2023 |
| 5 | Cyanide (as CN) | mg/l | BLQ(LOQ=0.05) | 0.2 Max. | APHA 4500 CN E 24th Ed-2023 |
| 6 | Chromium (as Cr) | mg/l | BLQ(LOQ=0.01) | 2.0 Max. | IS 3025(P-2)-2019 |
| 7 | Hexa Chromium (as Cr ⁶⁺) | mg/l | BLQ(LOQ=0.05) | 0.1 Max. | IS 3025(P-52)-2003 |
| 8 | Sulphide (as S) | mg/l | 0.29 | 2 Max. | IS 3025(P-29)-2022 |
| 9 | Phenols | mg/l | 0.26 | 5 Max. | IS 3025(P-43/Sec-1)-2022 |
| 10 | Fluoride (as F) | mg/l | 1.18 | 15 Max. | APHA 4500-F D 24th Ed-2023 |

BLQ=Below Limit of Quantification, LOQ=Limit of Quantification.

****End of Report****

ASHUTOSH SRIVASTAVA
Deputy Technical Manager
Authorised Signatory

- Note:** 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.



ARIHANT ANALYTICAL LABORATORY PVT. LTD.

AN ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED LABORATORY

272, Phase-IV, Sec-57, HSIIDC, Kundli, Sonapat-131028 (Haryana)

Ph. : 7082301442, 9250014551 Email : aalkundli@gmail.com

Website : www.aalkundli.com



TC-5826

TEST REPORT

Page 1 of 1

Issued To: M/s Indian Oil Corporation Limited
(Refineries Division)
Panipat Naphtha Cracker,
Panipat (Haryana)

Sample Description: Effluent Water Sample
Work order Item: Panipat Naphtha Cracker (Table-Q)
Sample Collection Date: 14/06/2025
Sample ID: ETP Outlet Water

Report No. AAL WQT-20250616040

Date of Receiving: 16/06/2025
Date of Starting: 16/06/2025
Date of Completion: 23/06/2025
Date of Reporting: 23/06/2025
Sample Quantity: 2 Litre
Sample Packing Condition: Plastic Can
Sample Collected By: AAL

TEST RESULT


| S. No. | Test Parameters | Unit | Results | Permissible Limits (MINAS) | Test Methods |
|--------|---|------|----------------|-------------------------------|--|
| 1 | pH Value | - | 7.41 | 6.5 – 8.5 | IS 3025(P-11)-2022 |
| 2 | Total Suspended Solids | mg/l | 33.0 | 100 Max. | IS 3025 (P-17)-2022 |
| 3 | Biochemical Oxygen Demand (BOD - 3 days at 27°C) | mg/l | 23.6 | 30 Max. | IS 3025(P-44)-2023 |
| 4 | Chemical Oxygen Demand (COD) | mg/l | 118.0 | 250 Max. | IS 3025(P-58)-2023 |
| 5 | Cyanide (as CN) | mg/l | BLQ(1.00-0.05) | 0.2 Max. | APHA 4500 CNE 24 th Ed-2023 |
| 6 | Chromium (as Cr) | mg/l | BLQ(1.00-0.01) | 2.0 Max. | IS 3025(P-2)-2019 |
| 7 | Hexa Chromium (as Cr ⁶⁺) | mg/l | BLQ(1.00-0.01) | 0.1 Max. | IS 3025(P-52)-2003 |
| 8 | Sulphide (as S) | mg/l | 0.34 | 2 Max. | IS 3025(P-29)-2022 |
| 9 | Phenols | mg/l | 0.43 | 5 Max. | IS 3025(P-43/Sec-1)-2022 |
| 10 | Fluoride (as F) | mg/l | 1.21 | 15 Max. | APHA 4500-F D 24 th Ed-2023 |

BLQ=Below Limit of Quantification, LOQ=Limit of Quantification.

****End of Report****

ASHUTOSH SRIVASTAVA
Deputy Technical Manager
Authorised Signatory

- Note:** 1. The Result Indicated above refer to the tested sample and listed test parameters only, endorsement of products is neither inferred nor implied.
2. Total liability of our laboratory is limited to the invoice amount.
3. This report shall not be reproduced wholly or in part without written consent of the laboratory.
4. This report shall not be used in any advertising media or as evidence in the court of law without prior written consent of the laboratory.
5. The non-perishable sample received shall be destroyed after one month and perishable sample shall be destroyed after one week from the date of issue of report unless specified.

| <div> IndianOil</div> <div>Panipat Refinery and Petrochemical complex WORK AREA MONITORING FOR SOUND-PNC Period/Date-01.12.2025 (Q-3, 2025-26)</div> | | | |
|---|--|--|--|
| Frequency of monitoring will be Quarterly | | | |
| S. No. | Location name | Noise results | |
| | | Day time | Night time |
| | | (6.00 a.m. to 10.00 p.m.) (Limit 75 dBA)* | (10.00 p.m. to 6.00 a.m.) (Limit 70 dBA)* |
| PNC locations | | | |
| 1 | Near PNC ETP battery limit | 64.2 | 63.2 |
| 2 | Technology building | 60.2 | 58.6 |
| 3 | Gate no. 1 | 61.4 | 60.8 |
| 4 | Gate No. 2 (Time office) | 59.6 | 58.4 |
| 5 | At the entry of flyover towards PNC. | 61.2 | 59.8 |
| 6 | Near Raw water pond (north west corner). | 63.8 | 61.9 |
| 7 | Boundary wall- alumina yard | 58.7 | 57.8 |
| 8 | Boundary wall DM plant | 64.2 | 63.7 |
| 9 | Near ETP C/R | 62.4 | 60.5 |
| 10 | MCR | 60.8 | 59.1 |
| 11 | Near storm water ponds (N-E) | 62.8 | 61.5 |
| 12 | Store | 62.4 | 61.2 |
| 13 | Admin building | 63.4 | 62.4 |
| 14 | CPP control room | 62.2 | 60.4 |
| 15 | Near QC lab | 58.8 | 56.6 |
| 16 | Near Workshop | 59.9 | 58.8 |
| 17 | Near Fire water pump house | 63.4 | 62.8 |
| 18 | Outside SWING Battery limit | 68.8 | 67.9 |

*Note: as per Noise pollution (regulation and control) rules 2000

[Signature]
02-12-2025
Ind. Hygienist

[Signature]
OHC Doctor Incharge



Panipat Refinery and Petrochemical complex
WORK AREA MONITORING FOR SOUND-PNC
Period/Date-23.08.2025 (Q-2, 2025-26)

Frequency of monitoring will be Quarterly

| S. No. | Location name | Frequency of monitoring will be Quarterly | |
|---------------|--|---|---------------------------|
| | | Noise results | |
| | | Day time | Night time |
| | | (6.00 a.m. to 10.00 p.m.) | (10.00 p.m. to 6.00 a.m.) |
| | | (Limit 75 dBA)* | (Limit 70 dBA)* |
| PNC locations | | | |
| 1 | Near PNC ETP battery limit | 61.5 | 59.9 |
| 2 | Technology building | 61.6 | 60 |
| 3 | Gate no. 1 | 63.4 | 61.2 |
| 4 | Gate No. 2 (Time office) | 60.3 | 59.8 |
| 5 | At the entry of flyover towards PNC. | 62.8 | 61.9 |
| 6 | Near Raw water pond (north west corner). | 64.1 | 62.4 |
| 7 | Boundary wall- alumina yard | 59.8 | 58.7 |
| 8 | Boundary wall DM plant | 60.1 | 58.9 |
| 9 | Near ETP C/R | 61.8 | 59.8 |
| 10 | MCR | 62.2 | 61.1 |
| 11 | Near storm water ponds (N-E) | 63.8 | 61.3 |
| 12 | Store | 62.4 | 59.8 |
| 13 | Admin building | 61.8 | 60 |
| 14 | CPP control room | 58.9 | 57.1 |
| 15 | Near QC lab | 61.2 | 60.2 |
| 16 | Near Workshop | 60.2 | 59.1 |
| 17 | Near Fire water pump house | 61.8 | 59.8 |
| 18 | Outside PP Battery limit | 65.8 | 62.2 |

*Note: as per Noise pollution (regulation and control) rules 2000

Ind. Hygienist

OH Physician

OHC Doctor Incharge